A1
Fully Tested
EN 13501-1

Brymec

Cast Iron Drainage System Technical Manual 2024

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Introducing Brymec Products

Our philosophy has always been to provide the ultimate convenience and peace of mind to our clients. This also includes ensuring that you have the best possible products to select from.

By investing in innovation, we have been able to engineer our own range of products, all manufactured to our exacting specifications to deliver quality solutions for the Building Services Industry.

Every one of our Brymec products is manufactured to the highest quality standards possible and are backed up by our in-house technical support, robust quality controls and industry-leading guarantees.

Our innovative approach simplifies your supply chain, giving you direct access to the manufacturer. This gives you greater control and confidence in Brymec being the right partner for you.

With almost 50 years of experience, we understand the challenges you face and the solutions you require.

This complete understanding of industry products and systems enable us to collaborate with you more effectively and efficiently, to deliver a more comprehensive range of products that are specific to your needs.

Our 3 Step Approach to an Environmentally Friendly Build...

Brymec cuts down the movement of products, which cuts the impact to the environment

This helps our customers reduce their carbon footprint of the products they buy from us

Traditional 6 Step Model

1. Manufacturer
2. European Distribution
3. UK Distribution
4. Merchant Central Distribution
5. Branches
6. Construction Site

Our Environmentally Friendly Business Model

1. Factory
2. Brymec
3. Construction Site

Introducing the Brymec Cast Iron Tube and Fittings Range

Brymec's high-quality lightweight Cast Iron Drainage is an ideal solution for soil, waste and rainwater drainage where optimum performance is required.

It is a dry jointed tube and fitting system which is BBA Certified, BSI Kitemark certified, A1 Fire Rated and compliant with BS EN 877 which is the European Standard for cast iron drainage tubes and fittings.

The full range consists of socketless cast iron tube and fittings (from 50mm up to 300mm) jointed with either ductile iron or stainless steel rubber lined couplings.

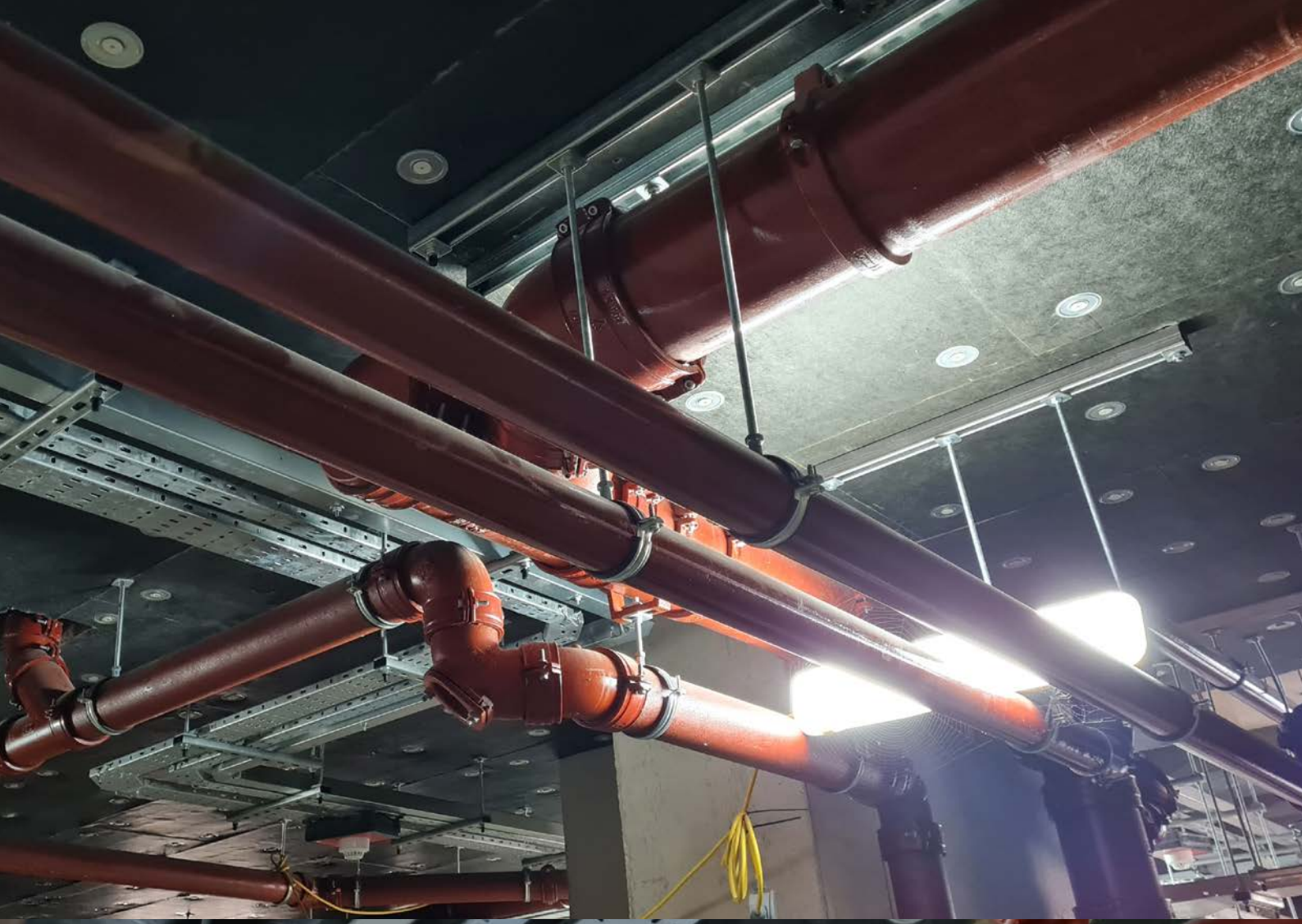
Incorporating the benefits high performance materials along with the ease of use, installation and maintenance cast iron drainage is popular for projects including hospitals and healthcare, commercial, offices, education buildings, and industrial projects.

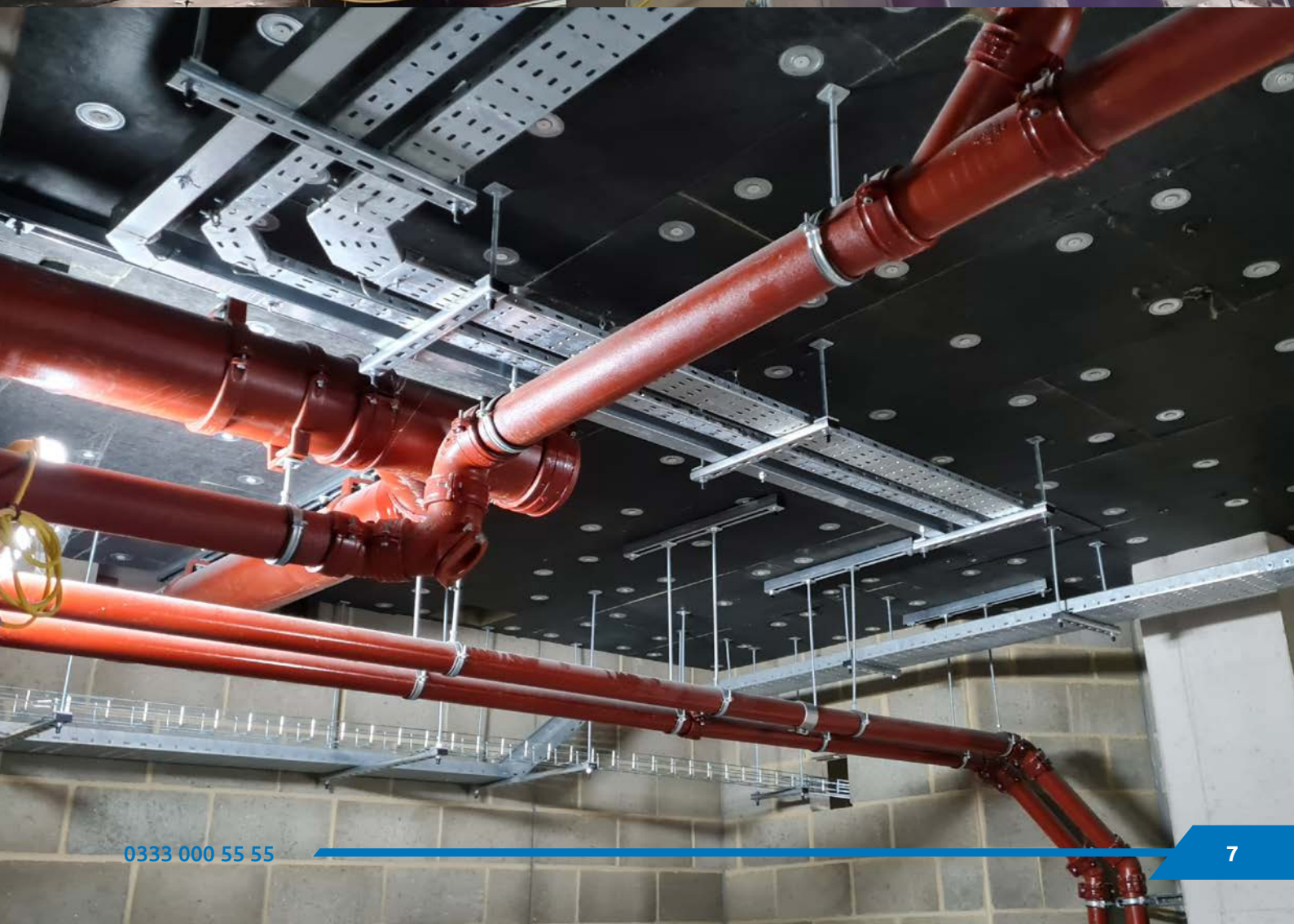
BBA APPROVAL INSPECTION TESTING CERTIFICATION
CERTIFICATE 20/5795

bsi
KM 737383

QMS INTERNATIONAL

Brymec Warranty





Why Cast Iron Drainage?

Since 1982, the lightweight cast iron socketless tube system has completely replaced the socket drainage tube. A tried-and-tested tube material, easy to handle fittings and reliable couplings provide for a space-saving, fail-safe and durable tube system that fully meets the high demands of today's quality of living standards and state of the art technical building requirements. At the same time, it fulfils many critical safety requirements' such as sound insulation and fireproofing. Due to the high level of quality in CIS systems, these cast iron tubes are used for the most important sections of tube systems in a building's drainage system (downtubes, collecting tubes and internal rainwater draintubes).

The following standards and regulations are relevant to Brymec CIS products:

BS EN 877 | Cast iron tubes and fittings, their joints and accessories for the evacuation of water from building. Requirements, test methods and quality assurance.

DIN 19522 | Complementary standard to BS EN 877. This standard mainly includes details about design and layout measures of tubes and fittings.

Our products have also undergone full extended testing to meet the stricter quality requirements of other European quality standards. In addition to the above, our products have also undergone full extended testing to meet the stricter quality requirements of other European quality standards.

CE Label | Declaration of conformity according to the European Directive for construction products (89/106/EEC).

BS EN 1561 | Standard for founding of products made from grey cast iron with lamellar graphite.

The Brymec CIS system is produced in Europe and cast in a partner foundry equipped with state of the art machinery. This enables production in an efficient and environmentally friendly way. The quality of our products is extremely important to us. Therefore, we take the opportunity to continuously monitor all production steps to constantly improve production processes. Hence, for very complex geometric shapes of cast iron parts a state-of the art 3-D measuring system is used during on-going product development and for carrying out inspection of the products.

All fittings and tube are fully foundry marked and batch coded for full traceability and quality control.

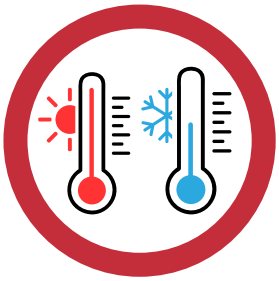
The benefits of cast iron drainage systems

Noise protection

reduced sound transmission

A1 Preventative Fire Protection

Brymec Cast Iron Drainage is non-combustible and achieved an A1 ReactionTo Fire Classification when tested under EN 13501-1 including Ductile Iron brackets, couplers and EPDM gaskets.



Not sensitive to heat and cold

low thermal expansion (0.0105 mm/mK) similar to concrete; therefore, it can be set in concrete without any difficulty

Easy-to-assemble

in a flexible manner- no need for special tools

100% recyclable

no problems with disposal

No waste of resources

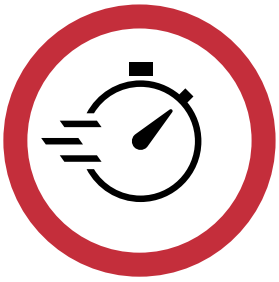
Brymec products are mainly made of scrap iron

Pipe internal coating consists of a high quality

2-component system

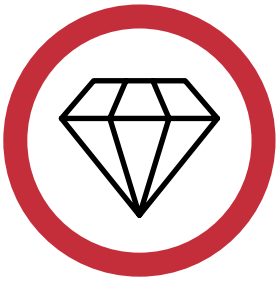
Optimum corrosion protection

for fittings thanks to the refined epoxy resin coating



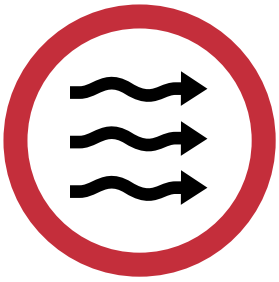
Time-saving

quick assembly by means of plug-in couplings



High durability

exceeding the requirements of EN 877



High abrasion resistance

easy flow due to the smooth surface

Sturdy and dimensionally stable

impact resistant

Technical Information

Certification

The Brymec Cast Iron Drainage system has been thoroughly tested and certified by reputable third party independent bodies.

Certificates include:

BBA - BBA Agrément Certificate is a mark of excellence based on rigorous national and European standards that validate a construction product's specialist formulation, capability and uniqueness.

Kitemark - Exclusive to BSI, the Kitemark is a quality mark that shows a product or service meets the applicable and appropriate British, European, international other recognised standard for quality, safety, performance and trust.

KM 737383

3rd Party Testing & Approvals

In addition to our own extensive internal quality control and assurance processes for the Brymec cast iron drainage system, components have also undergone rigorous external testing and certification under recognised independent 3rd party test laboratories to receive further quality certification. Each certifying body have specific rigorous requirements to be met for both the initial testing and certification, and the ongoing auditing of factory, process and distribution to ensure ongoing compliance.

Cert. 288342018

Cert. 459902024

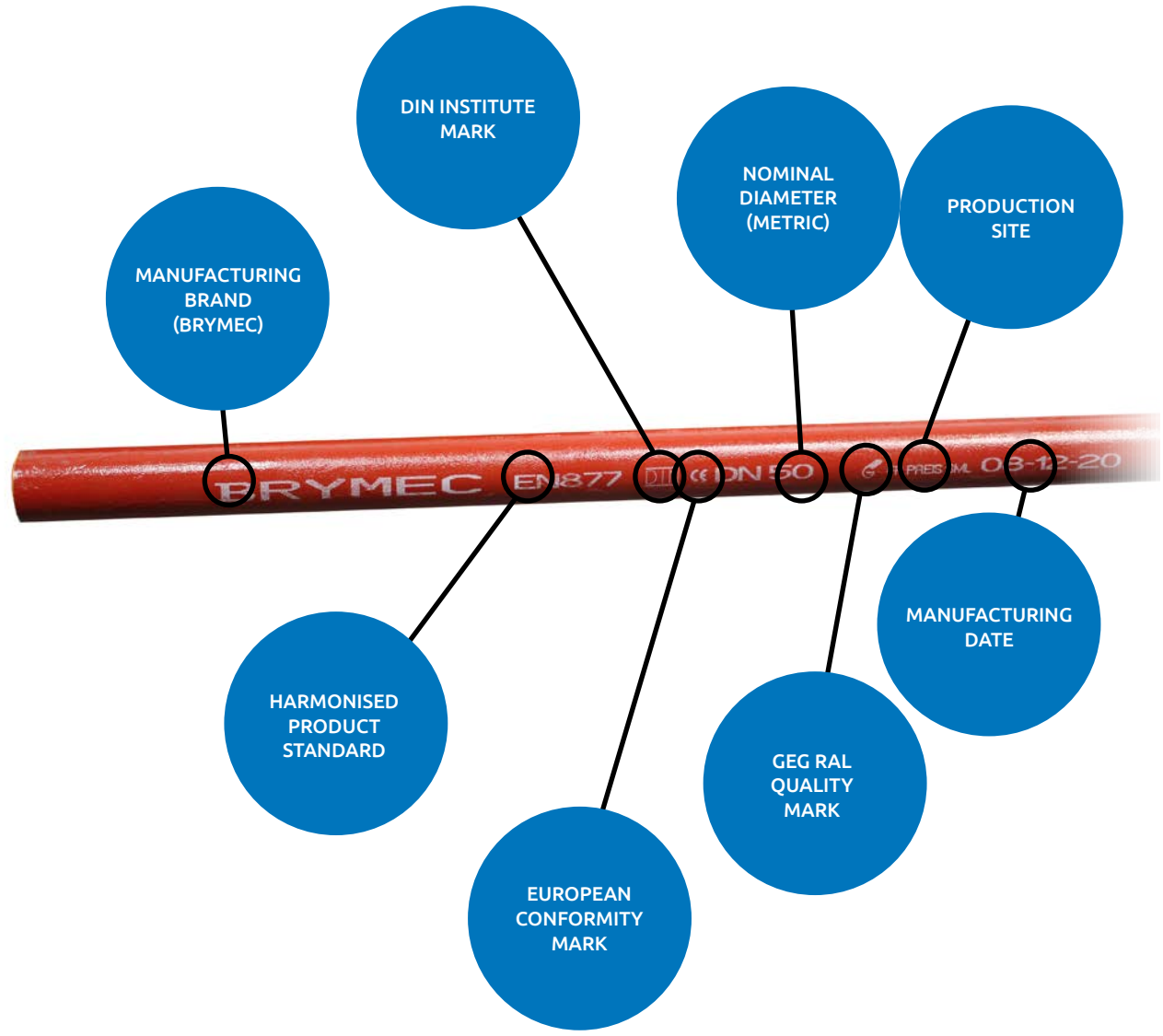
Cert. 1313072

Material Characteristics

Material Characteristics	
Density	approx. 7.2 kg/dm³ (71.5kN/m³)
Tensile Strength	≧ 150 MPa for fittings ≧ 200 MPa for pipes
Compressive Strength	approx. 3 to 4 times the value for tensile strength
Shear Strength	approx. 1.1 to 1.6 times the value for tensile strength
Crushing Strength	(peak compressive strength) ≧ 350 Mpa
Modulus of elasticity	8 x 10^4 to 12 x 104 N/mm²
Poisson's Ratio	~(0,3)
Heat Resistance	Brymec Cast Iron complies with fire resistance class A2 according to EN 13501 - not combustible
Coefficient of Thermal Conductivity	50-60 W/mK (at 20° C)
Coefficient of Linear Expansion	Only 0.0105 mm/mK (between 0 and 100° C) more or less similar to concrete; can be set in concrete without any difficulty
Chemical Resistance	Brymec Cast Iron is highly resistible against domestic sewage water with a pH value between pH2 and pH12

Tube Marking

Brymec cast iron drainage tubes are produced by centrifugal casting process, followed by internal grinding, pressure testing, and finishing before labelling with full traceability;



Coating Technology

Fittings are supplied with a high quality, reddish brown epoxy resin coating. This paint is applied as a dip coating with fully cross-linked epoxy resin coating uniform on inside and outside of the piece. This is then heat-treated, forming a compound between fitting and the coating which is of extra high strength, providing the piece with thermal and chemical resistance that goes far beyond the stringent requirements of BS EN 877.

On the outside, Tubes are coated with a reddish brown 40µm thick base coating in accordance with BS EN 877 that can be repainted with any standard colour varnish or finish commercially available. On the inner side, the bore is sprayed with a completely cross-linked, ochre-coloured epoxy material (120µm), protecting the tube from aggressive domestic effluents.

Resistance to effluent and temperature:

Resistance	to 23°C	to 50°C	to 80°C	Quality
pH0				
pH1 (except for organic acids)				The quality of the inside coating is decisive for the durability of the drainage system. Increasingly aggressive domestic sewage water brings about high demands on the inside coating. Brymec BS EN 877 tube and fittings cover a wide range of usage in evacuation of water in buildings.
pH2 (except for organic acids)				
Limescale dissolving agents				
Cleaning agents				
Detergents				
Disinfectants				
Stain remover				
Oxidants				
Water, salts				
Drain cleaner				
Solvents				
pH12				
pH13				

For domestic facilities and discontinuous use.

Key:

- Green - compatibility tested according to EN 877
- Blue - intermittent use acceptable
- White - not tested and prohibited for use in this system

Acoustic Performance

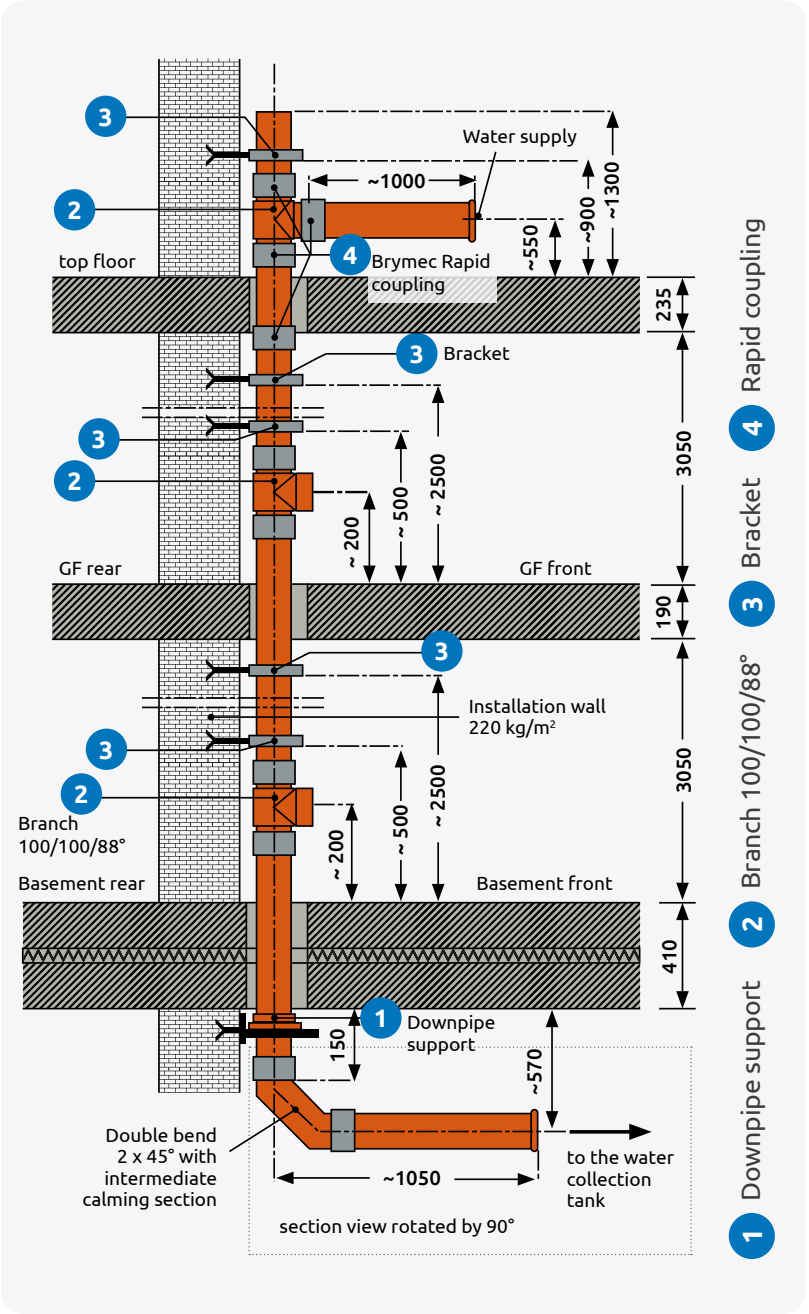
Due to the high density of cast iron and the buffer effect of the rubber lining in the couplings, sound transmission is reduced to a minimum so that the system is a benefit for silent drainage. This provides the basis for general well-being in both homes and offices, where required by law.

During simulated installation testing in laboratories, the system proved to be best choice to fulfil the provisions of sound protection using standard products without any additional, costly measures.

Testing

Our Cast Iron Drainage System was put through a sound insulation test according to DIN 4109 and EN14366 at the renowned Fraunhofer Institute in Stuttgart, Germany. In the test, standard Cast Iron Pipes and fittings were used along with the Rapid Stainless Coupler for connections along with standard clamps fixed to the wall.

The diagram on the right outlines the arrangement of the drainage system used at the Fraunhofer Institute for Building Physics (not to scale, dimensions given in mm). The test focused on simulating real-life situations to demonstrate the excellent acoustic properties of the Brymec Cast Iron Drainage System in an everyday installation on site.



Acoustic Performance

Results:

The table below shows the results of the test with three different bracketing options with varying flow rates. The test established that the Brymec Cast Iron Drainage System used in conjunction with the rapid stainless-steel couplings emit a very low level of noise compared to other materials used in drainage applications. If a noise insulating fixing point is used the sound level can be reduced even more to a level which isn't audible to human ears.

CIS in combination with:	Flow of water (litres per second)			
	0,5	1,0	2,0	4,0
Unlined pipe clamp				
	Sound level in the ground floor (behind the wall - "GF rear") in [db(A)]			
	21	26	31	36
Insulated pipe clamp				
	Sound level in the ground floor (behind the wall - "GF rear") in [db(A)]			
	16	20	25	30
Unlined Pipe Clamp + Noise Insulating Fixing Point				
	Sound level in the ground floor (behind the wall - "GF rear") in [db(A)]			
	<10	<10	12	15

Reaction to Fire

In any building, preventative fire protection is of great importance and the selection of correct materials and systems is essential. The Brymec Cast Iron system is inherently resistant to fire as it is fully non-combustible and fire safe.

As set forth in BS EN 877, the Brymec Cast Iron System has been extensively tested in Europe and in the UK under BS EN1350-1.

The Brymec Cast Iron Drainage System achieved the following classification results:

Declared Performance			
Essential Characteristics	Requirements clauses in this (or another) European Standard	Performance and/or classes	Harmonised Technical Specification
Reaction to Fire	4.1.3 Reaction to fire - Cast Iron - System (assembled Products)	 A1 A1	 EN 13501 - 1 under EN877

A1 Classification confirms the non-combustible status of the cast iron system achieved under certified tests. This demonstrates the excellent resistance to fire that the Brymec Cast Iron System has.

Installation Design Considerations

For proper functioning of drainage systems the following general requirements have to be fulfilled:

1. Wastewater has to be discharged smoothly providing quiet operation.
2. Self-cleansing properties of the drainage system have to be maximised, but provision made to allow any blockage to be cleared.
3. Evacuation of the maximum wastewater volume to be expected has to be guaranteed.
4. Pressure fluctuations have to be inhibited as they could cause seal water to be drawn out from the traps or cause backflow into tubes or sanitary equipment.
5. The required venting capacity of the drainage system has to be ensured by taking proper venting measures and by partial filling of the tubes.
6. Resistance of the tubes and fittings against effects of the sewage.
7. Drainage systems have to provide sufficient measures to be water tight and gas-tight under working pressure. It has to be guaranteed that tube systems in buildings do not allow foul air or bad odours to spread in the building.

As a basic condition, conventional drainage using gravity flow lines requires a sufficient filling level and a mid-range flow rate in order to ensure suspended particles and deposited matter to be properly transported and flushed out. The proper hydraulic functioning is given if the flow in partially filled tubes is unchanging and steady.

System design should be under the guidance of public health engineer and according to local building regulations. This include BS EN 12056-2:2000:- Gravity drainage systems inside buildings; sanitary tubework, layout and calculation for wastewater systems in residential, commercial and industrial buildings.

Brymec Cast Iron tubes, fittings and coupling systems are produced and inspected according to BS EN 877:1999+A1:2006:- Cast iron tubes and fittings, their joints and accessories for the evacuation of water from buildings.

System Flow and Venting

There are so many considerations involved in system flow and ventilation design calculations, that it is not possible to properly cover these here, so we will only briefly outline the main points.

- Primary Ventilation – venting via a single main stack tube. The most basic system.
- Direct secondary venting with a parallel stack connected to the main downtube at each storey. Often suited to system with short branch runs. Evacuation is notably higher than primary vented system.
- Indirect secondary venting using vent tubes and stacks connected to branch tubes. Especially suited to system with horizontal branches serving multiple inlets.

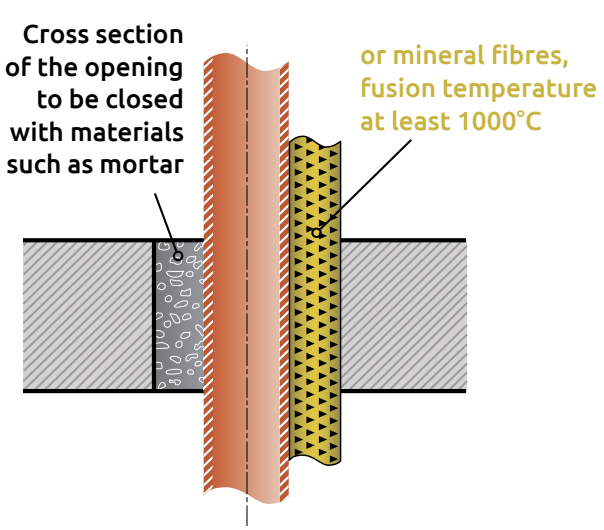
Secondary vent tubes may be connected back to the main stock tube or have their own vent to atmosphere. The secondary vent system can also use other tube materials. Refer to your specific system design and sizing for vent tubework. It should be noted that in no case should tubework reduce in size in the direction of flow. Also, in order to guarantee proper ventilation of the main stack downtube, the tube has to be sized according to the volume of water collected at the lowest point.
Hence, the whole downtube has to be sized according to this value and it must not be reduced at the head of the stack.

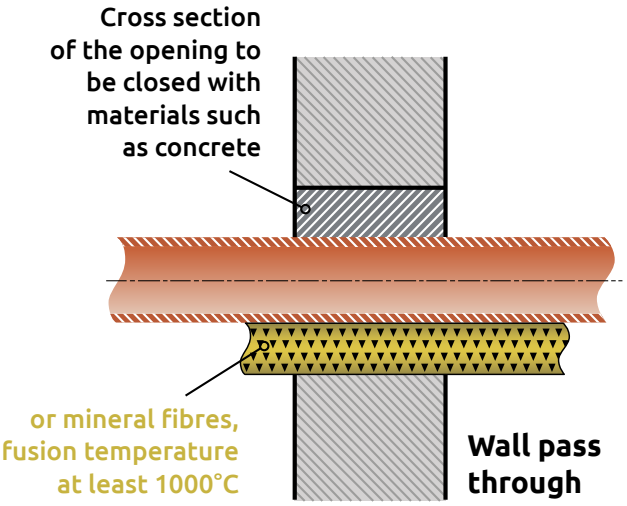
It is recommended to use 88.5° entry branches when connecting horizontal tubes to downtubes, as 45° entry branches could cause a hydraulic closure within the stacktube; which, as a consequence, could lead to a self-suction of connected odour traps. Furthermore, all Brymec 88.5° branches are designed with an integral access angle of 45°, giving optimum hydraulic conditions and allowing 30% more load than a square branch.

To reduce the noise level caused by the impact of the flow of wastewater when arriving at the deflection or base of stack, changes of direction should use radius bends or two bends of 45°. Downtubes with length greater than 22m should use two bends of 45° with 250mm separation. Where a deflection is inevitable in the stack tube, there is need of stub stacks, or other scenarios for example multi-level rainwater stacks – it must be ensured that suitable bypass or other suitable configuration is considered within the design to ensure proper system performance.

Wall and Floor Penetrations

In general, any openings must be kept as small as possible. The opening remaining after installation of the tube must be closed with non-flammable building material. We recommend mineral fibres (with a fusion temperature of > 1000° C) to pack joints and, if needed remaining opening closed with cement mortar or concrete. Entirely enclosing the tube with cement mortar or concrete could cause noise to be transmitted to the wall or ceiling and, therefore, is not recommended. If any fire stopping device is used, ensure it can accommodate thermal movement. Where tubes have to pass through walls and floors, being subject to particular requirements with regard to fire resistance, special measures may have to be taken in accordance with national and regional requirements.





Embedment in Concrete

As cast iron tubes and fittings have nearly the same expansion coefficient than concrete, these tubes can be embedded in concrete without any problems. Before embedding the tubelines, tubework installation should be fully completed and sufficiently secured against movement by fixing with brackets or other support trestles in combination with couplings and clamps. Ensure sufficient access points for cleaning and maintenance are provided. Sections to be encased should be tested and approved, and any damage to external coatings made good. Tube should be filled with water before being concrete is poured until it has solidified.

Access Fittings

Access fittings are essential – from initial system testing, to ongoing system inspection, maintenance and cleaning. For vertical downtubes, access points should be minimum every 3rd floor, and before the bend to horizontal. Most systems will be installed with stack access on each floor. On horizontal tubes, access points should be at each change in direction, and at the end of each main branch run. In extended tube runs, access points should be at least every 20m.

Pipe Clamping and Supports

General Installation

The tubes are cut to length as required on site. Tubes and fittings are given support and axial restraint using suitable tube clamps and couplings.

Support Centres & Fixing Sizes: As a general rule - tubes that exceed a length of 2m should be fixed twice, whereas the maximum distance between 2 clamps should be 2m. As a general rule, fixings before or after each coupling should not be further away than 0.75m and not be closer than 0.10 m. We recommend using brackets & fasteners with thread size as follows; Tubes DN 50 - 100 min. M10, DN125 – 150 with M12, and DN200+ min M16. Rainwater tubes and wastewater tubes under pressure (e.g. for wastewater lifting systems) should be fastened with brackets with threaded fasteners the next size up. In all instances the supported weight should be within manufacturers guidance for the bracketry and fixings used, and the support of the overall system able to be adequately borne by the building structural elements in according with building design loads.

Vertical Tube Support: Clamps and fixings used for vertical tube support should give spacing off the supporting structure of 30 - 70mm. In buildings with 5 storeys or more, downtubes of DN100 or larger should be secured against sinking by means of a downtube support, fixed at the lowest point (1 storey = 2.5m span between floor to ceiling). Additionally, further downtube supports should be fitted at every subsequent fifth storey for sizes up to DN100, every third storey for DN125 & 150, and every second storey for DN200+.

Horizontal Tube Support: Horizontal tubes have to be adequately fastened at all turns and branches. Where horizontal tubes are secured using threaded rods, the maximum length of rod for a single boss bracket should be 750mm. For longer drops two rods should be used with split band clip. Fixed point braces are necessary if tubes are longer than 10m and drop rods >100mm length are used. The fixed-point should be installed every 10 to 15 m. Where there is extended length fixings (>500mm) and especially with tubes DN150+, a fixed support frame of steel channel to minimise drops should be considered to ensure adequate support for tube and fittings. As a general rule a gradient to provide self-cleaning action under normal discharge conditions is 1 in 40 for DN100 tubes, and 1 in 60 for 150mm tube. If a gradient of 1 in 10 or greater exists, this needs to be calculated as a downtube.

Couplers & Grips: Drainage tubes are planned as unpressurized gravity flow lines. However, this does not exclude the tube to be under pressure as operating conditions occur. Also, drainage and ventilation tubes are subject to possible interactions between the tubes and their environment and they have to be permanently leak-tight against internal and external pressure of between 0 and 0.5 bar. To sustain this pressure, those tube parts subject to longitudinal movement must be fixed along the longitudinal axis, properly supported and secured. Special care in coupling & support should be used whenever interior pressure exceeding 0.5 bar may arise in the drainage tubes, such as in; Rainwater tubes, Tubes in the backwater area, Wastewater tubes which run through more than one basement without further outlet, Pressure tubes at wastewater pumps. The required resistance of the tube and fitting connections to longitudinal forces is can be further extended by installing the additional grips clamps (internal pressure load up to 10 bar possible) at the joints.

- For wastewater tubes with a pressure up to 0.5 bar in the backwater area size DN50 - DN200 using either Ductile Iron or Rapid Coupling, no additional measures are required. For DN250 and larger, Rapid Couplings have to be secured at turns with their corresponding grip collars.
- For wastewater tubes with a higher pressure than 0.5 bar in the backwater area all couplings are to be secured with the corresponding grip collars.

Rainwater tubes inside the building have to withstand the pressure caused by clogging. In vertical gravity flow tubes for rainwater drainage that are open at the top, the water column cannot exert axial forces as long as the tubes are secured against possible sideway movements. Therefore, either the Ductile Iron or Rapid Coupling may be used. However, deflections or turns must be secured with grip collars. As a backflow to the upper building edge due to clogging is very unlikely, grip collars to secure tubes are to be used only below the backwater level.

Where non-friction-fitted connections are subject to possible internal pressure or pressure developing during operation, these tubes must be provided with suitable fixing support along their length and at each turns/side branch, to secure the axes from slipping apart and separating. This especially applies when using couplings & adaptors to other wastewater tubes.

Testing Procedure

This page provides information on standard testing methods for waste and rainwater drainage. Ensuring that the pipework is properly secured is extremely important, and inspections and tests should be made during the installation of the discharge system as the work progresses. All work should be tested and free from defects before it is finally enclosed. Any specific project test requirements should be followed.

Testing with air:

An air test is normally carried out as laid out within BS EN 12056-2:2000 to confirm that all pipes and fittings are airtight. This should normally be completed in one operation, but for larger systems it is recommended to ensure access points are installed in appropriate positions so testing in sections can also be completed. Seal all open vents and connection to sewer with suitable test bungs, then use hand pump and manometer to pressurise and test. Ensure all bungs are removed before system operation!

Testing with smoke:

It is not recommended to carry out a smoke test on cast iron pipework systems due to detrimental effect or embrittlement on any plastic components & rubber gaskets.

Leak detection:

A soapy water solution test can be applied to the pipes and joints. Leaks can then be detected by the formation of bubbles

Testing with water:

It is not necessary to apply a water test to the whole of the drainage system. The part of the system at risk is that below the lowest sanitary appliance and this can be tested using a test plug in the lower end of the pipe and filling the pipe with water up to the flood level of the lowest sanitary appliance.

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Cast Iron Pipe

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Ductile Iron Couplers

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Rapid Stainless Couplers

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High Pressure Overclamps

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Adaptor Couplings

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Ductile Iron Brackets

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Heavy Duty Insulated Clamps

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Downpipe Support Brackets

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Cast Iron Bends

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Cast Iron Single Branches

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Cast Iron Double Branches

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Cast Iron Access Fittings

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Cast Iron Boss Pipes

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Cast Iron Reducers

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Cast Iron End Caps

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Cast Iron Flanged Connectors

40

Cast Iron Traps

41

Cast Iron Manifold

41

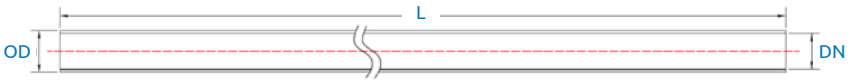
Cast Iron Adaptors

Product Range

Cast Iron Drainage Pipe and Fittings

Cast Iron Socketless Drainage Tube

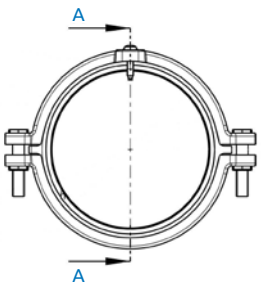
- Certified to BS EN 877, BBA certified (certificate 20/5795) & BSI Kitemark certified (certificate KM 737383).
- Brymec cast iron tube oxide red/brown external coating with fully cross-linked epoxy ochre internal coating.
- Manufactured from grey cast iron according to EN 1561 to a minimum material grade of EN-GJL-150.
- Double spigot socketless tubes for use with couplings at any length.

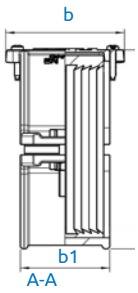


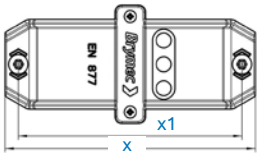
Stock No	Nominal Diameter (mm)	External Diameter		Wall Thickness		Insertion Length (mm)	Weight (Kg)	
		OD (mm)	Tolerance	(mm)	Tolerance		Empty	Full
52000	50 x 3m	58	+2/-1	3.5	-0.5	30	13	19.2
52270	80 x 3m	83	+2/-1	3.5	-0.5	35	18.9	31.8
52002	100 x 3m	110	+2/-2	3.5	-0.5	40	25.5	50.1
52004	150 x 3m	160	+2/-2	4.0	-0.5	50	42.6	96.6
52005	200 x 3m	210	+2.5/-2.5	5.0	-1.0	60	69.9	163.5
52038	250 x 3m	274	+2.5/-2.5	5.5	-1.0	70	100.5	262.8
52039	300 x 3m	326	+2.5/-2.5	6.0	-1.0	80	130.8	361.8

Ductile Iron Coupler

- Two part Coupling with EPDM rubber Pressure rated up to 0.5 Bar (unrestrained), 5 Bar (restrained)
- Universal coupling for all tubes and fittings incorporating electrical continuity screws
- Cast Ductile Iron and flexible rubber aid integrity of acoustic performance of the system



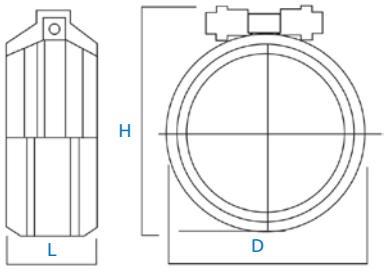




Stock No	Nominal Diameter (mm)	h (mm)	x (mm)	x1 (mm)	b (mm)	b1 (mm)	Fastener Tool	Weight (Kg)
52006	50	80	112	91	68	50	6mm Hex 20Nm	0.6
52015	80	110	139	119	69	50		0.75
52008	100	134	168	150	78	60		1.1
52009	150	184	234	210	89	72		1.9
52010	200	231	277	257	102	83		3.5

Rapid Stainless Coupler

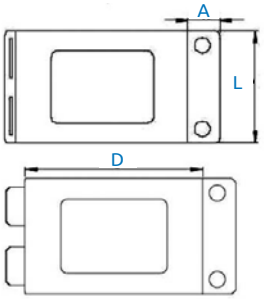
- Ready to use single piece coupling for rapid installation. (With single screw ≤ 100mm).
- Coupling provides electrical continuity through its radial grip
- Stainless shell and screw for high corrosion resistance in aggressive environments
- Pressure rated up to 0.5 Bar ≤ 200mm



Stock No	Nominal Diameter (mm)	H (mm)	D (mm)	L (mm)	Bolt Hex Socket (mm)	Fixing Bolts	Max Pressure (bar)	Weight (Kg)
52017	50	80	70	40	M6	1	≤ 0.5	0.13
52251	80	105	95	40	M6	1	≤ 0.5	0.13
52019	100	135	125	46	M6	1	≤ 0.5	0.19
52021	150	187	172	55	M6	2	≤ 0.5	0.32
52022	200	244	227	70	M10	1	≤ 0.5	0.67
52040	250	306	293	96	M10	1	≤ 0.3	1.38
52041	300	360	345	96	M10	1	≤ 0.3	1.5

Combi Grip High Pressure Overclamp

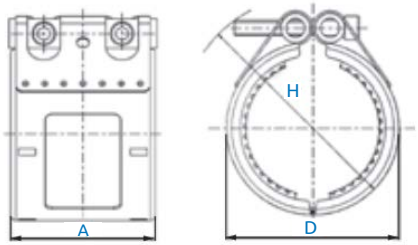
- Used in conjunction with the Rapid Coupler to provide axial restraint
- Use in pressure tubes applications, or those in risk areas subject to backwater
- The combined fixing allows pressure rated up to 10 Bar



Stock No	Nominal Diameter (mm)	D (mm)	A (mm)	L (mm)	Bolt Hex Socket (mm)	Max Pressure (bar)	Weight (kg)
52023	50	76	18	72	M8	≤ 10	0.59
52252	80	99	18	72	M8	≤ 10	0.75
52025	100	130	21	82	M10	≤ 10	1.14
52027	150	180	21	96	M10	≤ 8	1.65

Universal High Pressure Overclamp

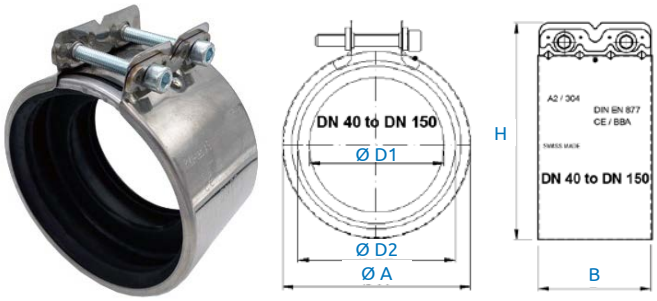
- Used in conjunction with the Rapid Coupler to provide axial restraint
- Use in pressure tubes applications, or those in risk areas subject to backwater



Stock No	Nominal Diameter (mm)	A (mm)	D (mm)	H (mm)	Bolt Hex Socket (mm)	Max Pressure (bar)	Weight (kg)
52028	200	113	240	270	M12	≤ 5	2.00
52029	250	139	305	335	M12	≤ 3	2.88
52030	300	139	400	490	M12	≤ 3	3.00

Adaptor Coupling (CIS Soil to Other)

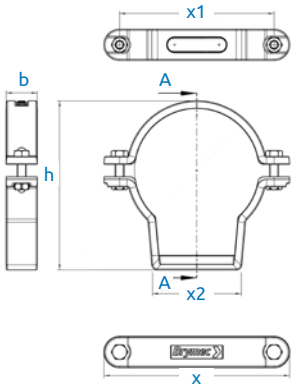
- Ready to use single piece Coupling with EPDM rubber
- A fixing screw each side of the joint gives excellent joint tolerance
- Allows for quick connection of CIS tube and fittings directly to other systems such as PVC, HDPE
- Pressure rated up to 0.5 Bar



Stock No	Nominal Diameter (mm)	Clamping Dia. (mm)	A (mm)	B (mm)	H (mm)	D1 (mm)	D2 (mm)
52011	50	57-62	73	56.5	85	54	60
TBC	80	83-85	104	56.5	120	82	88
52013	100	108-113	126	56.5	139	107	110

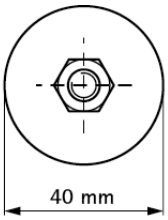
Ductile Iron Bracket

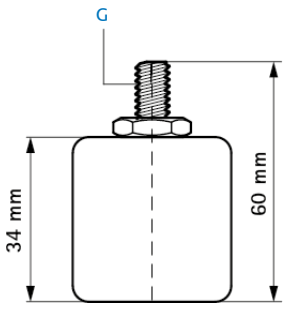
- Heavy Duty Cast Iron Bracket helps eliminate vibration and noise
- Slotted fixing hole for easy lateral adjustment



Stock No	Nominal Diameter (mm)	h (mm)	x (mm)	x1 (mm)	x2 (mm)	b (mm)	Fastener Tool	Weight (Kg)
52032	50	99	115	87	49	27		0.43
52253	80							
52034	100	153	167	139	80	28	13mm Socket	0.66
52035	150	202	215	185	85	32		0.97
52036	200	264	266	239	105	32		1.48

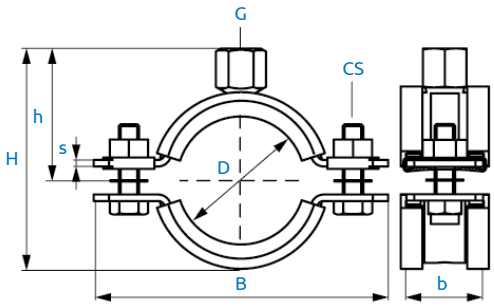
Noise Insulating Fixing Point





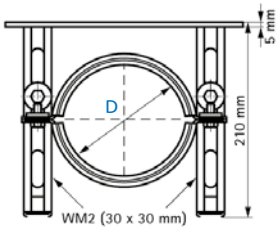
Stock No	G (mm)	h (mm)	x (mm)
52016	M10	60	40

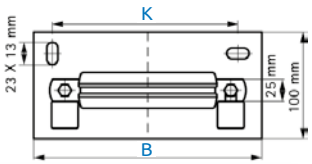
Heavy Duty Insulated Acoustic Clamp



Stock No	Nominal Diameter (mm)	D (mm)	G (mm)	B (mm)	H (mm)	h (mm)	b x s (mm)	F a z (N)
42037	50	59 - 64	M8/M10	129	99	57	30 x 2.5	1500
42038	80	79 - 85	M10/12	152	130	78	30 x 3.0	2300
43039	100	108 - 116	M10/12	182	160	93	30 x 3.0	2300
42041	150	159 - 168	M10/12	254	223	124	38 x 4.0	3800
42042	200	203 - 213	M10/12	299	267	146	38 x 4.0	3800
42047	250	265 - 275	M16	367	327	175	38 x 4.0	9200
42048	300	315 - 325	M16	414	374	198	48 x 5.0	9200

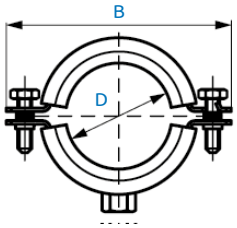
Downpipe Support Bracket

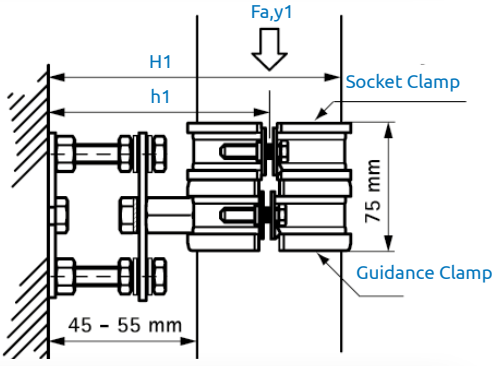




Stock No	Nominal Diameter (mm)	D (mm)	B (mm)	k (mm)	Max Load (N)
040311	80	83	194	144	3000
040312	100	110	219	174	3000
040314	150	160	269	224	3000
040315	200	210	319	274	3000

Heavy Duty Insulated Acoustic Tube Clamp

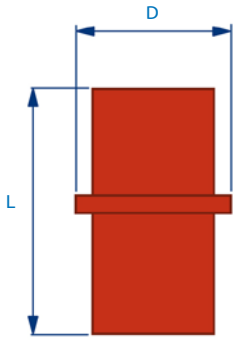




Stock No	Nominal Diameter (mm)	D (mm)	G (mm)	B (mm)	H (mm)	h (mm)	b x s (mm)	F a,z (N)
42037	50	59 - 64	M8/M10	129	99	57	30 x 2.5	1500
42038	80	79 - 85	M10/12	152	130	78	30 x 3.0	2300
43039	100	108 - 116	M10/12	182	160	93	30 x 3.0	2300
42041	150	159 - 168	M10/12	254	223	124	38 x 4.0	3800
42042	200	203 - 213	M10/12	299	267	146	38 x 4.0	3800
42047	250	265 - 275	M16	367	327	175	38 x 4.0	9200
42048	300	315 -325	M16	414	374	198	48 x 5.0	9200

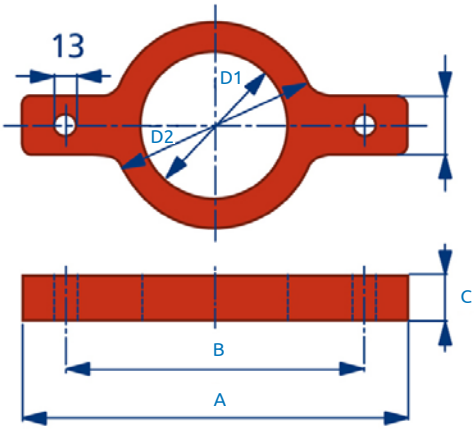
Stack Support Pipe

- Anchor tube used to provide a adequate fixed support at base of stack
- Used in conjunction with bearing ring or standtube support console



Stock No	Nominal Diameter (mm)	L (mm)	D (mm)	Weight (Kg)
52201	50	200	87	1.3
52268	80	220	118	1.8
52203	100	200	145	2.7
52205	150	200	195	4.0
52206	200	200	245	5.9
52208	250	300	340	18.7
52283	300	300	390	24.0

Bearing Ring for Stack Support Pipe

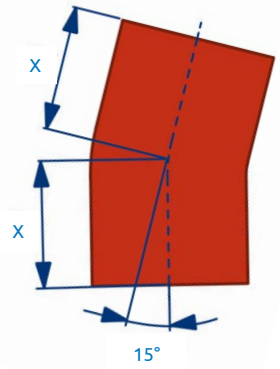


Stock No	Nominal Diameter (mm)	L (mm)	A (mm)	B (mm)	C (mm)
52210	50	195	61	25	25
52269	80	218	87	27	19
52212	100	250	115	28	28
52214	150	300	163	30	30
52215	200	360	215	30	30
TBC	250	442	285	40	25
TBC	300	495	337	40	30

15° Bend

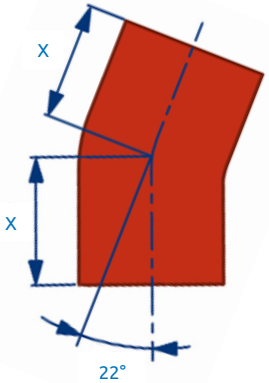
- Comprehensive range of fittings to BS EN 877, fully dipped epoxy coating
- Manufactured from grey cast iron according to EN 1561 to a minimum material grade of EN-GJL-150

Stock No	Nominal Diameter (mm)	X (mm)	Weight (kg)
52047	50	40	0.4
52254	80	45	0.7
52049	100	50	1.0
52051	150	65	2.6
52052	200	80	4.6



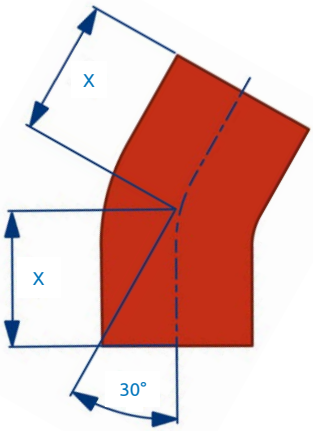
22° Bend

Stock No	Nominal Diameter (mm)	X (mm)	Weight (kg)
52042	100	50	1.3



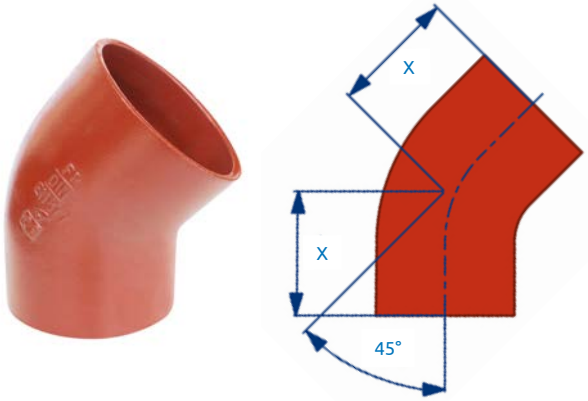
30° Bend

Stock No	Nominal Diameter (mm)	X (mm)	Weight (kg)
52053	50	50	0.8
52255	80	50	0.8
52055	100	50	1.0
52057	150	65	2.6
52058	200	80	4.6
52043	250	110	8.0
52044	300	130	14.0



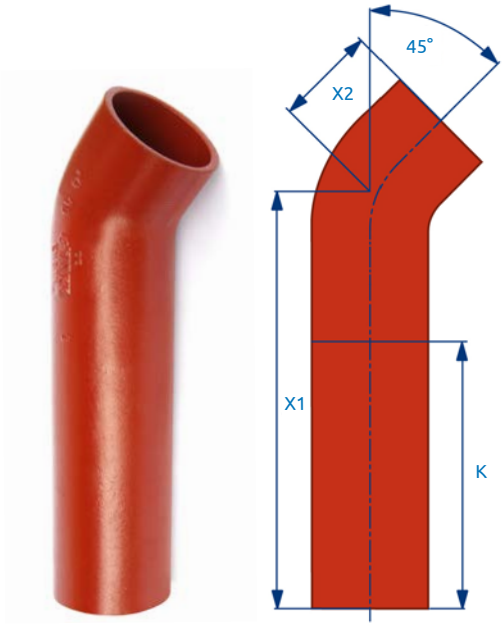
45° Bend

Stock No	Nominal Diameter (mm)	X (mm)	Weight (kg)
52059	50	50	0.5
52256	80	60	0.9
52061	100	70	1.6
52063	150	90	3.5
52064	200	110	5.7
52045	250	130	10.3
52046	300	155	16.5



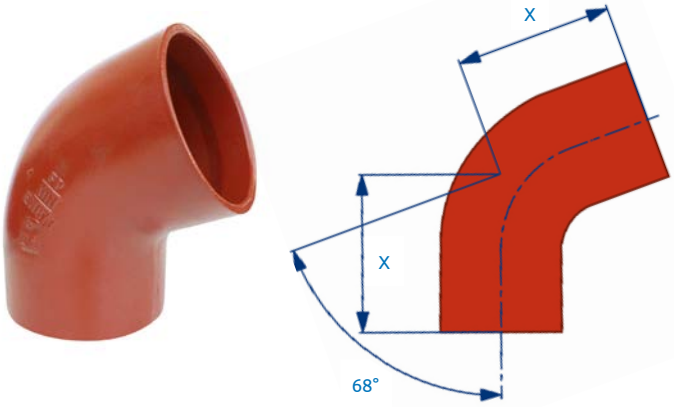
45° Bend with Long Spigot

Stock No	Nominal Diameter (mm)	X1 (mm)	X2 (mm)	K (mm)	Weight (kg)
52218	100	250	70	180	3.5



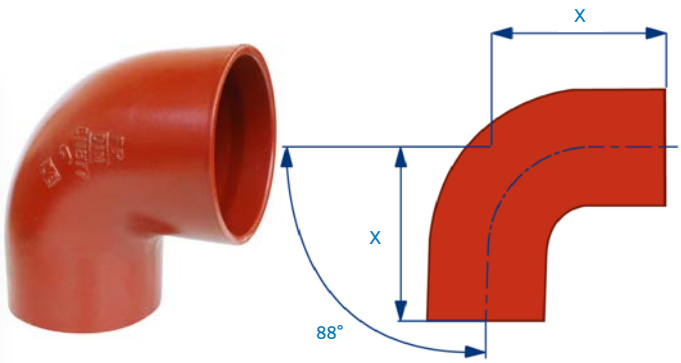
68° Bend

Stock No	Nominal Diameter (mm)	X (mm)	Weight (kg)
52059	50	65	0.7
5227	80	80	1.2
52067	100	90	1.9
52069	150	120	4.1
52070	200	145	7.7



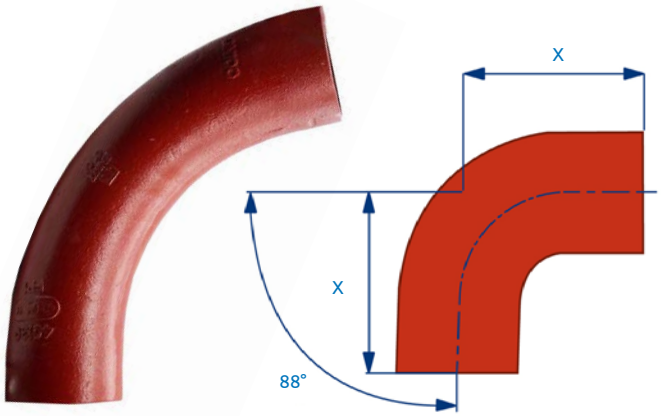
88° Bend

Stock No	Nominal Diameter (mm)	X (mm)	Weight (kg)
52071	50	75	0.7
52271	80	95	1.3
52073	100	110	2.1
52075	150	145	4.3
52076	200	180	8.8
TBC	250	220	17.9
TBC	300	260	28.0

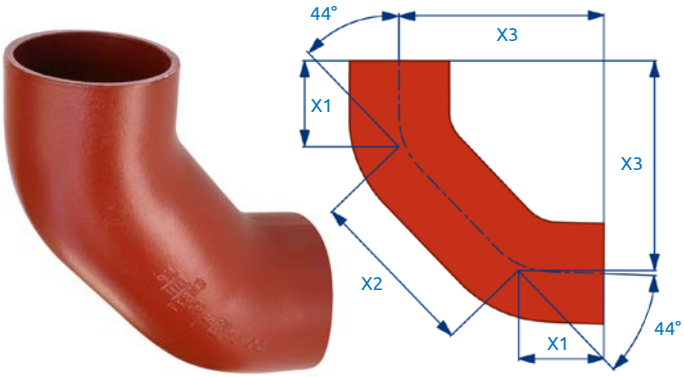


88° Swept Radius Bend

Stock No	Nominal Diameter (mm)	X (mm)	Weight (kg)
52077	100	285	5.04
52078	150	260	7.00



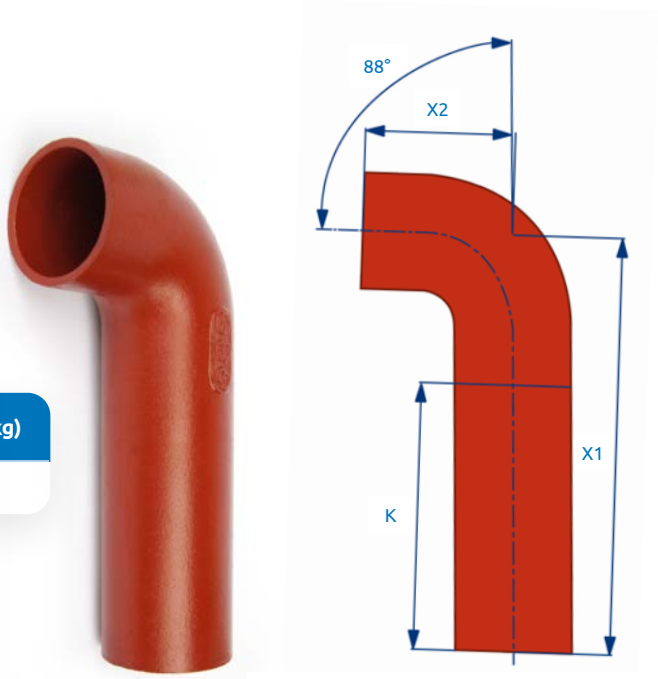
88° Short Double Radius Bend



Stock No	Nominal Diameter (mm)	X1 (mm)	X2 (mm)	X3 (mm)	Weight (kg)
52079	50	50	100	121	1.0
52258	80	60	120	145	1.9
52081	100	70	140	170	3.2
52083	150	90	180	219	6.2

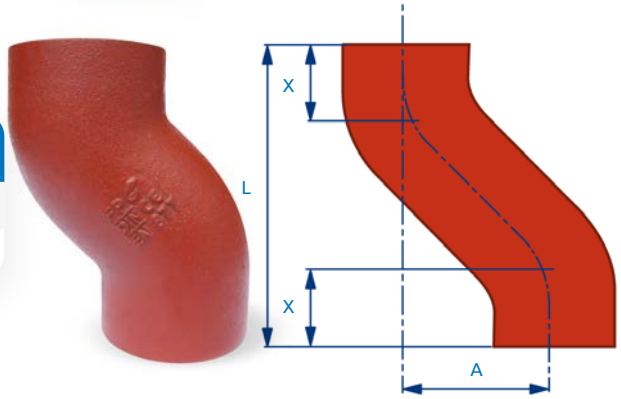
88° Bend With Long Spigot

Stock No	Nominal Diameter (mm)	X1 (mm)	X2 (mm)	K (mm)	Weight (kg)
52219	100	250	110	140	3.6



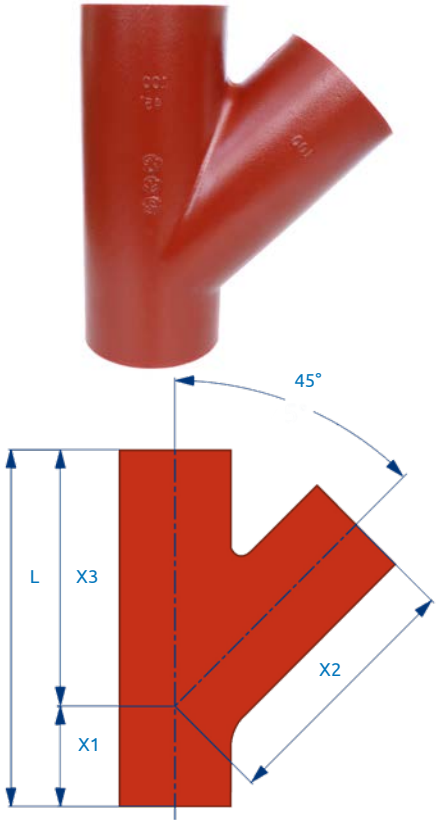
Offset 'S' Bend

Stock No	Nominal Diameter (mm)	A (mm)	L (mm)	X (mm)	Weight (kg)
52084	100	65	205	70	2.5
52085	100	130	270	70	3.4

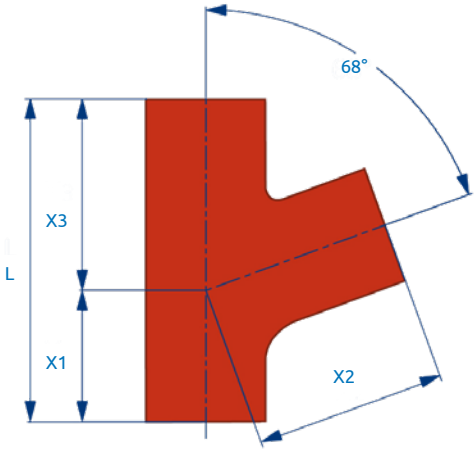


45° Single Branch Tee

Stock No	Nominal Diameter (mm)	L (mm)	X1 (mm)	X2 (mm)	X3 (mm)	Weight (kg)
52087	50	185	50	135	135	1.4
52272	80	215	60	155	155	2.3
52089	100	275	70	205	205	4.4
52091	150	355	90	265	265	8.3
52092	200	455	115	340	340	17.2
52223	250	560	130	430	430	31.5
52224	300	660	155	505	505	48.2
52259	80 x 50	180	45	135	135	1.6
52094	100x50	200	35	165	165	2.3
52280	100 x 80	220	50	170	170	3
52279	150 x 80	220	115	140	105	5.3
52100	150 x 100	295	55	240	240	6.5
52103	200 x 100	305	40	265	265	10
52105	200 x 150	375	75	300	300	13.3
52225	250 x 100	325	15	310	310	13.6
52227	250 x 200	475	90	385	385	20.4
52229	300 x 200	485	70	440	415	30
52230	300 x 250	580	115	465	465	36.9

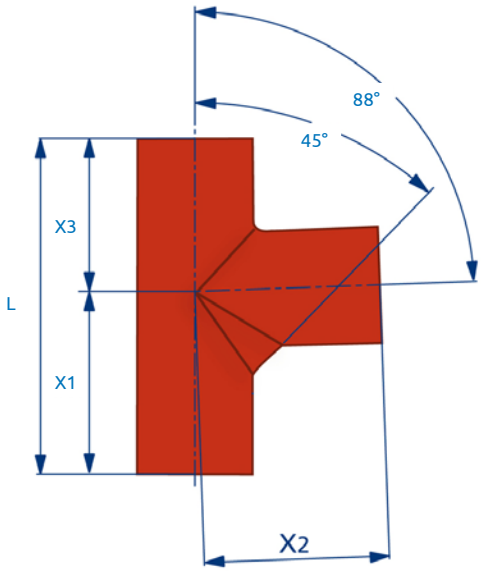


68° Single Branch Tee



Stock No	Nominal Diameter (mm)	L (mm)	X1 (mm)	X2 (mm)	X3 (mm)	Weight (kg)
52106	50	135	55	80	80	0.9
52108	100	215	85	130	130	2.9
52111	100 x 50	155	55	110	100	1.9

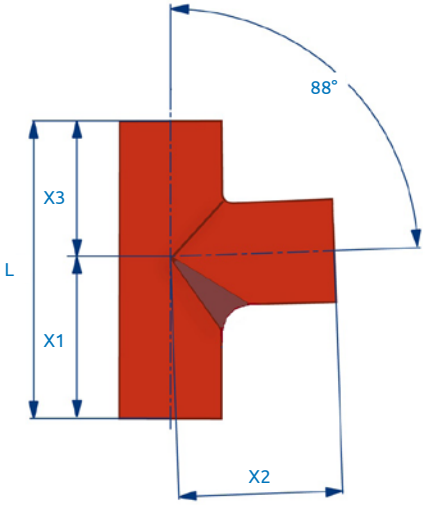
88° Single Branch Tee



Stock No	Nominal Diameter (mm)	L (mm)	X1 (mm)	X2 (mm)	X3 (mm)	Weight (kg)
52118	50	145	79	80	66	1.1
52262	80	180	95	95	85	1.8
52120	100	220	115	115	105	2.9
52122	150	300	158	155	142	6.9
52282	200	375	195	200	180	12.8
52263	80 x 50	160	85	90	75	1.4
52124	100 x 50	170	94	105	76	2.1
52279	100 x 80	190	100	110	90	2.4
52129	150 x 100	245	130	145	115	4.7

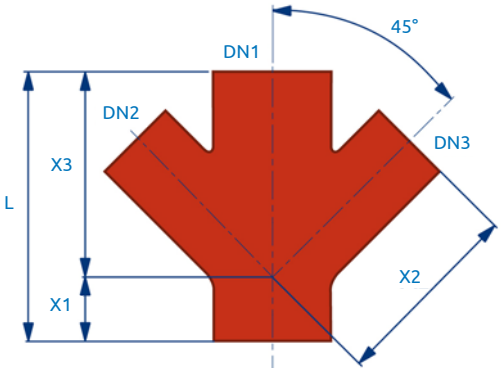
88° Swept Single Branch Tee

- Swept branches optimise flow where inlet connects to WC's



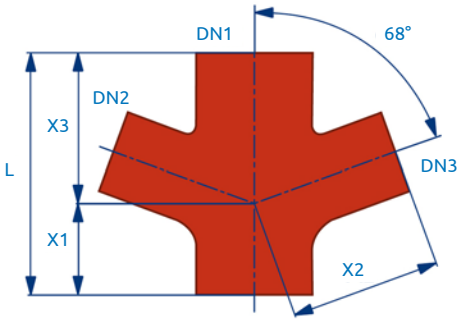
Stock No	Nominal Diameter (mm)	L (mm)	X1 (mm)	X2 (mm)	X3 (mm)	Weight (kg)
52207	100	275	170	150	150	4.03

45° Double Branch Tee



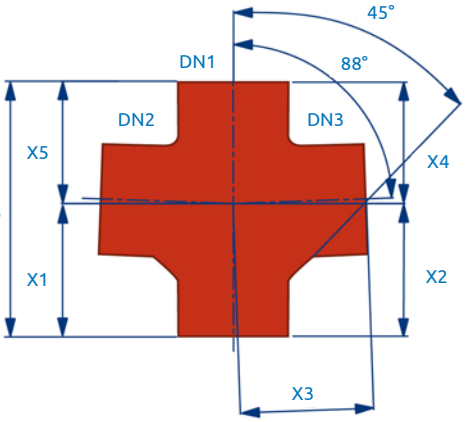
Stock No	Nominal Diameter (mm)	L (mm)	X1 (mm)	X2 (mm)	X3 (mm)	Weight (kg)
52131	100	215	70	130	130	3.8
52132	150 x 100 x 100	300	60	240	240	6.6

68° Double Branch Tee



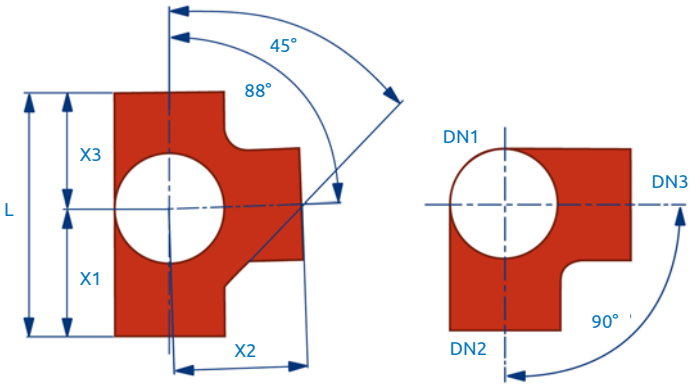
Stock No	Nominal Diameter (mm)	L (mm)	X1 (mm)	X2 (mm)	X3 (mm)	Weight (kg)
52133	100	215	85	130	130	3.6

88° Double Branch Tee



Stock No	Nominal Diameter (mm)	L (mm)	X1 (mm)	X2 (mm)	X3 (mm)	Weight (kg)
52134	100 x 50 x 50	180	100	80	105	2.2
52136	100	230	120	120	120	3.9
52137	150 x 100 x 100	245	130	115	145	7.1

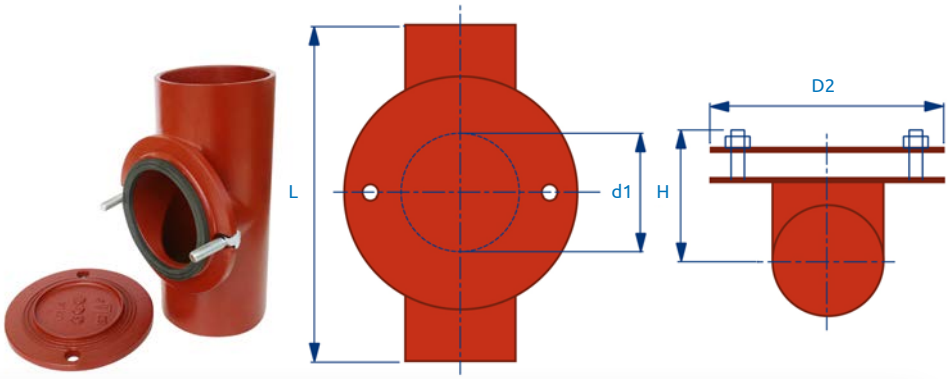
88° Corner Branch Tee



Stock No	Nominal Diameter (mm)	L (mm)	X1 (mm)	X2 (mm)	X3 (mm)	Weight (kg)
52139	100	220	115	120	105	3.75
52142	150 x 100 x 100	245	130	130	145	6.1

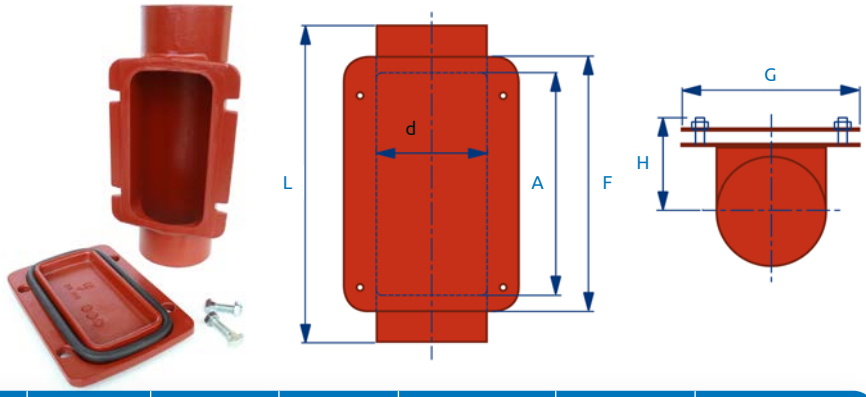
Access Tube (Round Door)

- A range of fittings where access or inspection is required.
- (Also available are tool-free access tubes)



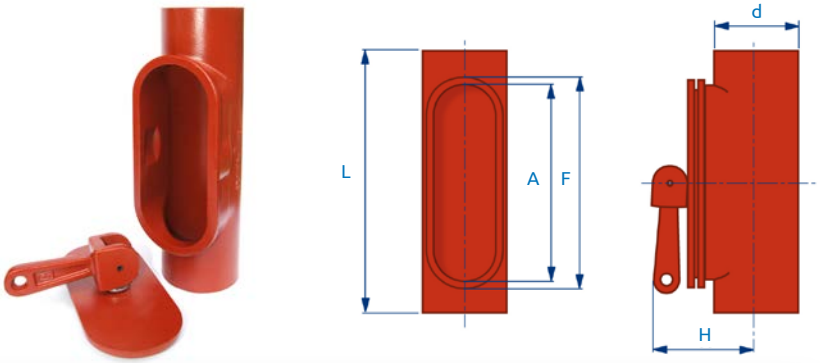
Stock No	Nominal Diameter (mm)	L (mm)	D1 (mm)	D2 (mm)	H (mm)	Weight (kg)
52264	80	210	73	125	71	3.5
52145	100	260	104	159	84	4.8

Access Tube (Rectangular Door)



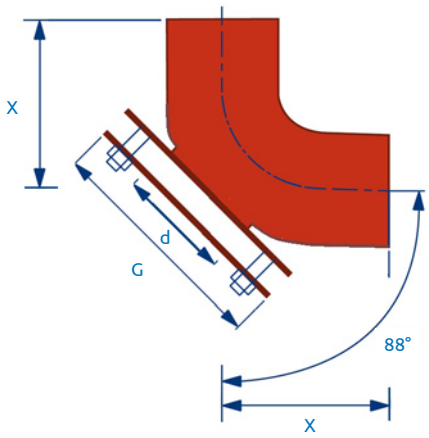
Stock No	Nominal Diameter (mm)	L (mm)	H (mm)	A (mm)	F (mm)	G (mm)	d (mm)	Weight (kg)
52146	100	340	83	200	230	160	100	7.3
52148	150	395	112	250	280	215	150	12.75
52149	200	465	137	300	330	265	200	25.2
52231	250	570	170	350	426	330	259	36.5
52232	300	640	195	400	476	380	309	51

Access Pipe with Toggle Cover



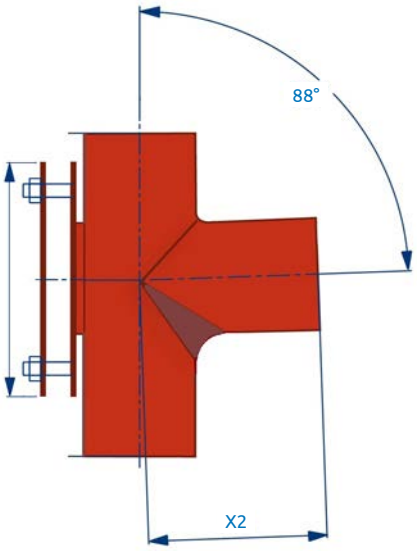
Stock No	Nominal Diameter (mm)	A (mm)	F (mm)	d (mm)	H (mm)	L (mm)	Weight (kg)
52233	100	250	275	110	160	400	9.2
52235	150	250	275	160	185	420	11.5
52236	200	250	275	210	210	440	17.9

88° Access Bend



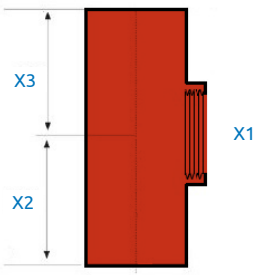
Stock No	Nominal Diameter (mm)	X (mm)	G (mm)	d (mm)	Weight (Kg)
51250	100	115	125	100	2.87
52152	150	145	215	150	6.1

88° Single Branch Tee with Access



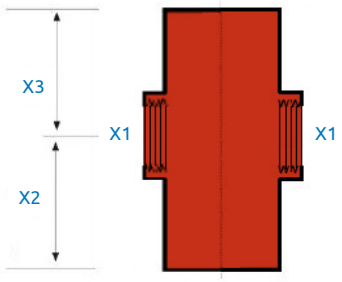
Stock No	Nominal Diameter (mm)	L (mm)	X1 (mm)	X2 (mm)	X3 (mm)	X4 (mm)	Weight (Kg)
52153	100	275	160	150	115	80	4.1

Single Boss Pipe



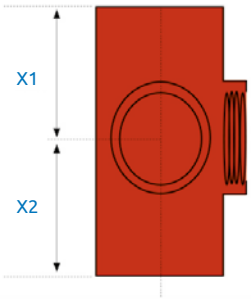
Stock No	Nominal Diameter (mm)	L (mm)	X1	X2 (mm)	X3 (mm)	Weight (kg)
52154	50	150	2"	75	75	0.9
52156	100	150	2"	75	75	2
52159	150	175	2"	88	104	3.6

Double Boss Pipe



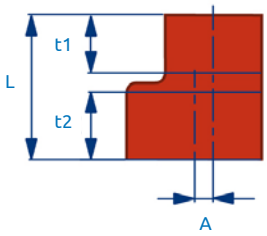
Stock No	Nominal Diameter (mm)	L (mm)	X1	X2 (mm)	X3 (mm)	Weight (kg)
52157	100	150	2"	75	75	2.2

Corner Boss Pipe



Stock No	Nominal Diameter (mm)	L (mm)	Outlet (BSP)	X1 (mm)	X2 (mm)	Weight (kg)
52158	100	150	2"	75	75	2.2

Eccentric Reducer



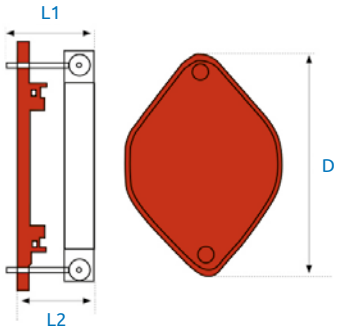
Stock No	Nominal Diameter (mm)	L (mm)	A (mm)	Weight (kg)
52265	80 x 50	80	13	0.7
52162	100 x 50	80	25	0.9
52273	100 x 80	90	14	1.0
52167	150 x 50	95	95	2.0
52278	150 x 80	100	39	2.3
52169	150 x 100	105	25	2.4
52171	200 x 100	115	50	4.1
52173	200 x 150	125	25	4.3
52237	250 x 150	140	57	6.8
52238	250 x 200	145	32	7.0
52239	300 x 250	170	26	12.4

End Cap

Stock No	Nominal Diameter (mm)	L (mm)	Weight (kg)
52174	50	30	0.3
52266	80	35	0.5
52176	100	40	0.75
52178	150	50	1.7
52179	200	60	3.1
52240	250	70	6
52241	300	80	9.5

Plug End Cap c/w fixing clip

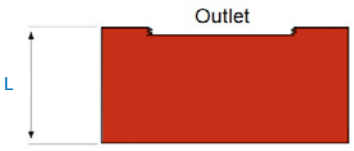
- End Cap with easy access for inspection



Stock No	Nominal Diameter (mm)	L1 (mm)	L2 (mm)	D (mm)	Weight (kg)
52180	100	86	60	175	1.27
52182	150	86	60	205	2.23

Tapped End Cap - BSP Threaded

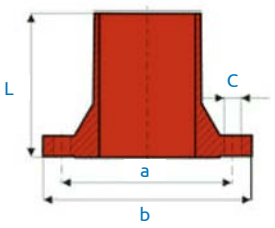
- End Cap with BSP tap to accept Male Iron from copper or PVC tubework



Stock No	Nominal Diameter (mm)	L (mm)	Outlet (BSP)	Weight (kg)
52184	50	30	1 1/2"	0.25
52186	100	40	2"	0.72

Flanged Connectors

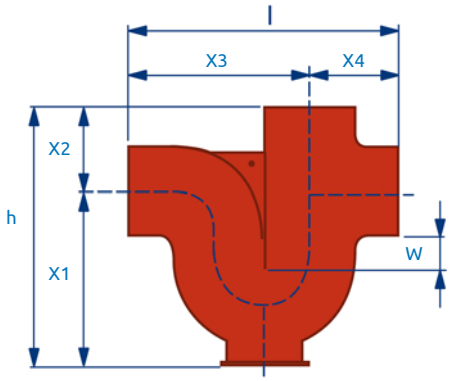
- Flange compatible with BS EN1092-1 PN 16 Flange Dimensions



Stock No	Nominal Diameter (mm)	L (mm)	A (mm)	B (mm)	C (mm)	Weight (kg)
52286	100	150	180	220	18	7.3
52287	150	150	240	285	22	12

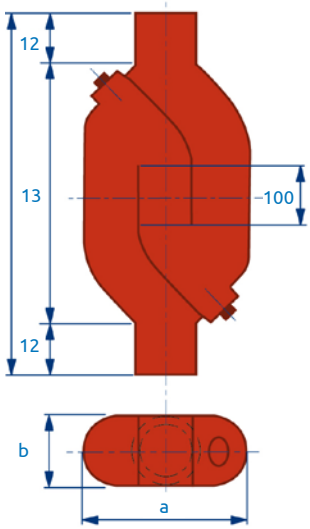
Branch Trap

- Branch trap supplied with cap so can be used for vertical or horizontal inlet
- With sump access for cleaning / inspection



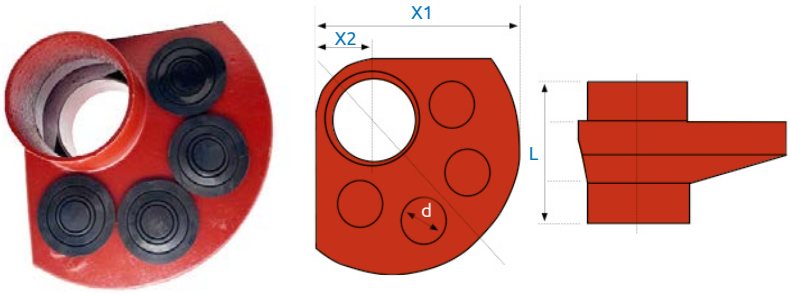
Stock No	Nominal Diameter (mm)	L (mm)	H (mm)	X1 (mm)	X2 (mm)	X3 (mm)	X4 (mm)	W (mm)	Weight (kg)
52267	80	265	293	200	93	172	93	60	5.9

Rainwater Siphon Trap (Vertical)



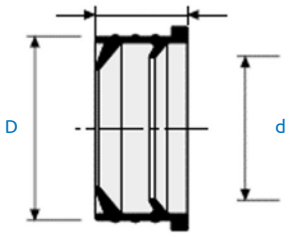
Stock No	Nominal Diameter (mm)	I (mm)	I2 (mm)	I3 (mm)	a (mm)	b (mm)	Weight (kg)
52187	100	588	90	408	276	124	18.5

Manifold c/w Waste Adapters



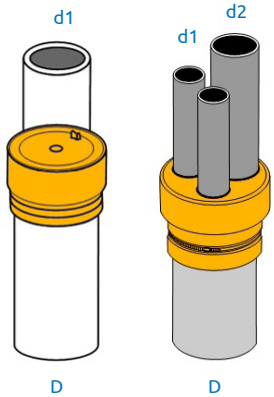
Stock No	Nominal Diameter (mm)	L (mm)	X1 (mm)	X2 (mm)	d (mm)	Weight (Kg)
52195	100	165	235	175	4 x 32/40/50	3.93

Pushfit Adapter to solvent waste - Rubber



Stock No	Nominal Diameter (mm) D	d (mm)	Weight (Kg)
51811	50	36 - 40	0.03
42198	50	41 - 44	0.02

Multi Waste Adapter



Stock No	Nominal Diameter (mm)	d1 (mm)	d2 (mm)	Tightening Torque (Nm)	Weight (Kg)
52197	50	40 - 56	n/a	6	0.12
52198	70	56 - 75	n/a	6	0.17
52199	100	100 - 11-	n/a	6	0.3
42199	100	32 - 40 (x2)	40 - 56	6	0.5

Installation Procedure

Preparing and Cutting Tubes

Socketless cast iron tubes are delivered with a length of 3m to be cut at any length directly as needed to complete the installation. Before installation work begins, ensure the tube is clean and dry.. Ensure there are no cracks or obvious damage on the tube length and especially ends that would indicate mishandling and potential unseen damage.

The cut must be perpendicular to the tube length, smooth, clean and even. If necessary the cut face should be deburred to ensure a correct seal for the coupling. A clamping jig will be needed to ensure that the cut is truly perpendicular by establishing the positioning and clamping of the tube.

The following tools are suggestions of common cutting methods:

- Bandsaw, Circular chop saw, Mechanical hacksaw: Transportable electrical saws with clamping jig ensure a nearly perfect perpendicular cut.
- Angle grinder: An angle grinder with a cutting disc for cast iron should only be used in conjunction with a suitable clamping jig.
- Rotary tube cutter: The tube cutter has the clamping guide integrated in the tool and allows a fast, clean and perpendicular cut. Note - There is the risk of damage to the tube due to high pressures caused by worn cutting discs and excessive feed rates.

SAFETY NOTE:

- Appropriate protective clothing must be worn whilst working!
- The relevant safety regulations must be obeyed within a suitable working environment!
- Saw blades and cutting wheels must be changed regularly!
- Carefully handling required - cut edges will be sharp and may be very hot!
- Ensure adequate support and handling is available for all activities, tubes can be weighty!

Fitting Cast Iron Couplings

The traditional two part coupling is supplied complete with EPDM gasket, fastenings and earth continuity screws.

Step 1. Slacken the fastening bolt(s) and on one side remove the bolt and nut set completely. Screw back the continuity screws to their fullest extent within the shell.

Step 2. Insert the gasket onto the first tube/fitting, till it reaches the centre rib stop. Next, bring the second fitting/tube inline and insert into the opposite end of gasket, till it also abuts the centre stop. Ensure the fittings are square and then support the joint.

Step 3. Clip the two shells of the coupling over the gasket, with the external profiles of the rubber snug into the joint either side. Ensure the shells are centred axially over the gasket and the electrical continuity screws will not foul on the rubber. Hand tighten the fastening bolts.

Step 4. Continue to tighten the bolts, a few rotations each side in turn until fully tightened. Use battery screwdriver or ratchet, with suitable hexagon socket key ensuring the correct torque is achieved. There should be equal gap between the shells on both sides – do not tighten to clamp the shells completely or exceed the recommended fastening torque!

Step 5. Screw home the two electrical continuity screws – battery screwdriver can be used on low torque setting. Ensure these are sufficiently inserted by a final firm tightening with hand screwdriver.

Fitting Rapid Stainless Couplings

The Rapid coupling offers fast and simplistic installation. Its single piece stainless shell fully encloses the EPDM gasket, providing superior protection and provides integral electrical continuity provision.

Step 1. If needed, the fastening bolt can be loosened to allow the coupling to be pushed onto the first tube/fitting, till it reaches the centre rib stop

Step 2. Next, bring the second fitting/tube inline and insert into the opposite end of gasket, till it also abuts the centre stop. Ensure the fittings are square and then support the joint.

Step 3. Tighten the bolt(s) until fully tightened. Use battery screwdriver or ratchet, with suitable hexagon socket key ensuring the correct torque is achieved. Once tightened, the edges of the shell will secure into the coating of the tube/fitting and provide suitable electrical continuity.

EPDM Konfix and Pushfit Adaptors and Manifold Grommets

To use either Konfix or the Manifold adaptors, the inlet entry will need cut open – use the markings in the rubber suitable to the size of tube to be inserted.

For any of the rubber fittings, lubricate the inlet tube before inserting into the adaptor. If necessary, the connection tube must be fixed in order to prevent from slipping due to internal pressure.

Brymec Technical Support

We recognise the importance of having top quality support from the manufacturer throughout every phase of the construction process, so we are here to provide assurance, technical support and assistance to safeguard your project.
Our Technical Team can assist you from Pre-construction right through to Post Contract and make sure that our attention to detail will be an asset for you.

Key Areas of Support

Specification
To ensure that our products suit the application in the best possible way we can offer advice or assistance at this stage

Project Support
This includes our excellent installation training, site attendance visits, verification and testing when required. Our Technical Laboratory provides quick results from all testing and analysis.

Post Contract
We can assist with full details for O & M Building Manuals, project information and records.
In-House Laboratory/Testing Facility
We have a purpose build laboratory to test our products to ensure they are of the utmost quality for your projects.

Warranty On Brymec Cast Iron Drainage System

At Brymec we place a huge emphasis on the quality and design of our range of manufactured products. We carry out extensive research, evaluation and design and then integrate Quality Checks at all stages of our processes.

Our Cast Iron range has been carefully designed and selected to meet the highest quality standards. Products undergo stringent testing in compliance with our ISO 9001:2015 Quality Management System. The range has been certified by competent third-party authorities including BBA, BSI Kitemark and GEG.

Due to the proven quality and reliability of the products, when using the Brymec Cast Iron Drainage System, Brymec provide a market-leading warranty up to a maximum of 10 years from the date of delivery.

To qualify for this warranty all items must be installed correctly, for the correct application, in conjunction with correct adjacent materials and in the correct environment, within stated limits of use and performance as stated in our product information, data and any installation, operation and maintenance instructions which can be requested from us and on our website. All systems must be installed and operated within the designed product standard of BS EN 877 and be subject to regular inspection and maintenance schedule.

To view the full warranty terms and conditions visit **brymec.com/warranty**

Brymec Warranty

Terms of Business

1. BACKGROUND

1.1 These Terms apply to the Contract between Brymec and the Customer for the sale of Brymec Products. Any other terms, whether implied by custom or practice, or which the Customer may seek to include, are specifically excluded.

1.2 Capitalised words (such as 'Contract'), have a specific meaning which is set out in 10 below.

2. CONTRACT TO BUY PRODUCTS

2.1 The Products are described on Brymec's website and in its catalogue. Specifications for Products are subject to change, in which case, Brymec will endeavour to supply an equivalent or suitable alternative.

2.2 When the Customer wishes to place an order for Products, it will provide a purchase order to Brymec. If Brymec accepts such order, it will issue an Order Acceptance to the Customer, at which point the Contract shall come into existence.

2.3 The Customer is responsible for ensuring that the details in the Order Acceptance are complete and accurate.

3. DELIVERY

3.1 Each delivery of the Products will be accompanied by a delivery note that shows the date of the Order Acceptance, the relevant Brymec reference number, and the type and quantity of the Products.

3.2 Brymec shall deliver the Products to the Delivery Location at any time after Brymec notifies the Customer that the Products are ready.

3.3 Delivery is completed on the completion of unloading of the Products at the Delivery Location (and, if applicable, Signed For.)

3.4 Customer must notify any issues of non-delivery, discrepancy or damage to Brymec within 2 business days of Delivery (see further 4.2 below).

3.5 Any dates quoted for delivery are approximate only, and the time of delivery is not of the essence. Brymec shall use all reasonable commercial efforts to meet any specific delivery dates. However, Brymec will not be liable for any delay in delivery of the Products.

3.6 If Brymec fails or is unable to deliver the Products for any reason (except for an Unforeseen Event), its liability shall be limited to the costs and expenses incurred by the Customer in obtaining replacement Products of similar description and quality in the cheapest market available, less the price of the Products. Brymec shall have no liability for any failure to deliver the Products to the extent that such failure is caused by an Unforeseen Event, or the Customer's failure to provide Brymec with adequate delivery instructions or any other instructions that are relevant to the supply of the Products.

3.7 Brymec may deliver the Products by instalments, which shall be invoiced and paid for separately. Any delay in delivery or defect in an instalment shall not entitle the Customer to cancel any other instalment.

4. QUALITY

4.1 Brymec warrants that, on delivery, the Products shall conform in all material respects with their description and any applicable Specification. For products sold by weight, or in the manufacturer's packaging, Brymec may supply quantities of up to 5% more or less than the amount ordered.

4.2 Subject to 4.3 and 4.4 below, if i) the Customer gives notice in writing to Brymec within 2 business days of delivery that the Products do not comply with the Specification, and ii) Brymec is given a reasonable opportunity to examine such Products, and iii) the Customer returns such Products to Brymec's place of business at the Customer's cost, Brymec shall, at its option, replace the defective Products or refund the price of the defective Products in full.

4.3 Brymec shall not be liable for the Products' failure to comply with the warranty set out in clause 4.1 if: i) the Customer makes any further use of such Products after giving notice under 4.2 above; ii) the defect arises because the Customer failed to follow good trade practice or instructions as to the storage, commissioning, installation or use of the Products; or iii) the Customer alters or attempts to repair such Products.

4.4 Brymec may accept Product returned to it no later than 10 business days after the date of Delivery for credit or exchange, provided that the correct delivery details are provided. In this case, Brymec may make a charge for handling and restocking equal to 25% of the price of the returned Products.

4.5 Non-stock Products purchased by Brymec at the Customer's request are non-returnable and non-refundable.

4.6 Other than as set out above, Brymec shall have no liability to the Customer in respect of the Products' failure to comply with the warranty set out in clause 4.1.

5. TITLE AND RISK

5.1 The risk in the Products shall pass to the Customer on completion of delivery.

5.2 Title to the Products shall not pass to the Customer until the earlier of: i) Brymec receives payment in full for the Products; and ii) the Customer resells the Products, in which case title to the Products shall pass to the Customer at the time specified in 5.4 below.

5.3 Until title to the Products has passed to the Customer, the

Customer shall store the Products separately from all other products held by the Customer so that they remain readily identifiable as Brymec's property, maintain the Products in satisfactory condition, and keep them insured against all risks for their full price from the date of delivery.

5.4 The Customer may use or resell the Products before Brymec receives payment for the Products, in which case it does so as principal and not as Brymec's agent, and title to the Products shall pass from Brymec to the Customer immediately before the time at which such reuse or resale by the Customer occurs.

6. PRICE AND PAYMENT

6.1 The price of the Products shall be the price set out in the Order Acceptance issued by Brymec. Brymec may, by giving notice to the Customer at any time up to delivery, increase the price of the Products to reflect any increase in the cost of the Products that is due to i) any factor beyond Brymec's control (including foreign exchange fluctuations, increases in taxes and duties, and increases in labour, materials and other manufacturing costs), or ii) any request by the Customer to change the delivery date(s), quantities or types of Products ordered, or the Specification.

6.2 The price of the Products excludes amounts in respect of value added tax (VAT), which the Customer shall additionally be liable to pay.

6.3 Unless otherwise stated on the Order Acceptance, Brymec shall be responsible for the cost of insurance and transport of the Products to the Delivery Location.

6.4 Brymec may invoice the Customer for the Products on or at any time after the Products have been despatched.

6.5 Unless otherwise stated in the Order Acceptance, the Customer shall pay the invoice in full and in cleared funds by the end of the month following the month the invoice was dated to the bank account nominated by Brymec. Time for payment is of the essence.

6.6 The Customer must raise any invoice queries with Brymec by email to creditcontrol@brymec.com within 28 days of the invoice date. Brymec will endeavour to respond within 2 business days and to propose a resolution to the Customer within 3 working days. The Customer must communicate any non-acceptance of such resolution to Brymec within 3 business days, failing which the relevant invoice remains payable according to these Terms.

6.7 If the Customer fails to make any payment due to Brymec under the Contract by the due date for payment, then Brymec shall be entitled to charge interest on the overdue amount at the rate of 4.0% per annum above the base rate from time to time of the Bank of England. Such interest shall accrue on a daily basis from the due date until actual payment of the overdue amount, whether before or after judgment. The Customer shall pay the interest together with the overdue amount.

6.8 The Customer shall pay all amounts due under the Contract in full without any set-off, counterclaim or deduction. Brymec may set off any amount owing to it by the Customer against any amount payable by Brymec to the Customer.

7. LIMITATION OF LIABILITY AND INSURANCE

7.1 Nothing in these Terms shall limit or exclude Brymec's liability for: (i) death or personal injury caused by its negligence; ii) fraud or fraudulent misrepresentation; iii) breach of the terms implied by section 12 of the Sale of Products Act 1979; or defective products under the Consumer Protection Act 1987.

7.2 Subject to 7.1 above, Brymec shall under no circumstances whatsoever be liable to the Customer, whether in contract, tort (including negligence), breach of statutory duty, or otherwise, for any loss of profit, or any indirect or consequential loss arising under or in connection with the Contract; and

7.3 Brymec has obtained insurance cover in respect of its own legal liability for individual claims not exceeding £1,000,000 per claim. Therefore Brymec's total liability to the Customer in respect of all other losses arising under or in connection with the Contract, whether in contract, tort (including negligence), breach of statutory duty, or otherwise, shall in no circumstances exceed £1,000,000, and the Customer is responsible for making its own arrangements for the insurance of any excess loss.

8. UNFORESEEN EVENTS

8.1 Neither party shall be in breach of this Contract nor liable for delay in performing, or failure to perform, any of its obligations under this Contract if such delay or failure results from an Unforeseen Event. If the period of delay or non-performance continues for three months, the party not affected may terminate this Contract by giving one month's written notice to the affected party.

9. GENERAL

9.1 Assignment. The Customer may not assign, transfer, mortgage, charge, subcontract or deal in any other manner with any or all of its rights or obligations under the Contract without Brymec's prior written consent.

9.2 Confidentiality. Each party undertakes that it shall not at any time during this agreement, and for a period of 5 years after termination of this agreement, disclose to any person any confidential information concerning the business, affairs, customers, clients or suppliers of the other party, except as permitted by this paragraph. Each party may disclose the other party's confidential information: (i) to its employees, officers,

Terms of Business

representatives or advisers who need to know such information for the purposes of carrying out its obligations under or in connection with the Contract; and (ii) as may be required by law. No party shall use any other party's confidential information for any purpose other than to exercise its rights and perform its obligations under or in connection with this agreement.

9.3 Entire agreement. This Contract constitutes the entire agreement between the parties and supersedes and extinguishes all previous agreements and understandings between them, whether written or oral, relating to its subject matter. Each party agrees that it shall have no remedies in respect of any statement, representation, assurance or warranty (whether made innocently or negligently) that is not set out in this agreement.

9.4 Variation. No variation of this Contract shall be effective unless it is in writing and signed by the parties (or their authorised representatives).

9.5 Third party rights. No one other than a party to this Contract shall have any right to enforce any of its terms.

9.6 Law and jurisdiction. The Contract, and any dispute or claim arising out of or in connection with it shall be governed by and construed in accordance with the law of England and Wales. Each party agrees that the courts of England and Wales shall have exclusive jurisdiction to settle any dispute or claim arising out of or in connection with this Contract.

10. DEFINITIONS:

10.1 Brymec: Brymec Limited, whose registered office is at Unit C, Redlands, Coulsdon, Surrey, CR5 2HT.

10.2 Terms: the terms set out in this document.

10.3 Contract: the contract between Brymec and the Customer for the sale and purchase of the Products in accordance with these Terms.

10.4 Customer: the business or person who purchases the Products from Brymec.

10.5 Delivery Location: the location for delivery of the Products set out in the Order Acceptance, or such other location as the parties may agree.

10.6 Order Acceptance: a form issued by Brymec in response to a Customer's order for Products, specifying Product details, quantities, prices and costs of transportation.

10.7 Products: the products (or any part of them) set out in the Order Acceptance.

10.8 Signed For: a Customer requirement stated in the Order Acceptance that a delivery of Product must be signed for at the Delivery Location.

10.9 Specification: any specification for the Products set out on Brymec's website or in its catalogue.

10.10 Unforeseen Event: an event or circumstance beyond a party's reasonable control.

Quality Policy

Brymec Ltd (the 'Organisation') aims to provide defect free products and services to its customer on time and within budget.

The Organisation operates a Quality Management System that has gained BS EN ISO 9001 : 2015 certification, including aspects specific to the stock holding and supply of mechanical, plumbing and air conditioning products and services.

This gives us a platform to guarantee a structured approach to our continuous improvement cycle, and ensure we continue to meet and exceed the following key goals:

- Excellence of service to our customers, delivering on site, in full, on time; in the relentless pursuit of total customer satisfaction.
- Offering quality products and systems. We work with worldwide manufacturing plants (in line with our social and ethical policy) to source the best products for the UK market. We ensure that the products are fit for purpose and comply with the relevant approvals and standards. We also research and develop innovative solutions which will add value to our customers, developers and end users
- To motivate, engage and continuously develop our team by providing training, coaching, knowledge sharing and investment to ensure their absolute competence.
- To continue to invest in technology, working to understand customers' needs and streamline their buying processes to maximise efficiencies via modern technology.

This quality policy is endorsed and regularly reviewed by our Senior Management Team, and its scope is communicated to all Brymec employees via our website and other appropriate methods.

Our vision is to become an essential and indispensable supplier to the Building Services Contractor by providing excellence of service, quality products and continually investing in technology.

In order to achieve our vision, we ensure Brymec is an organisation where people love to work, upholding our core values of excellence, courage and collaboration to actively engage our team in contributing towards providing the highest level of customer satisfaction.

Luke Reiner
Managing Director

Ethical Global Procurement Policy

ETHICAL POLICY - SOURCING

At Brymec we recognise the importance of credibility, integrity and trustworthiness in our success as a business. We are committed to upholding high ethical standards in all our operations, everywhere in the world. We believe in the principles of honesty, fairness, and respect for individual and community freedoms. The ethics of our UK operations are demonstrated through responsible:

- Business processes
- Corporate governance
- Custom and practice
- Quality management
- Safe working practices
- Corporate social responsibility
- Facility management
- Equality and diversity
- Anti-bribery and corruption
- Employee care

The Ethical Trading Initiative Code forms the basis of this policy

Additionally, as we expand our network of suppliers to source products globally, it is increasingly necessary to ensure that the organisations that we undertake business with also meet our expectations of standards of supply.

As a minimum Brymec Ltd expects its supply partners to comply with all local laws and regulations and to respect internationally recognised human and labour rights as well as international initiatives for climate change.

In particular we require that suppliers ensure:

- Working hours and remuneration are reasonable and meet the required local wage and working time laws
- Working conditions are safe and hygienic
- No discrimination is practised
- Employment is freely chosen
- Children are not employed, and local minimum age rules are in place
- Freedom of Association and the right to collective bargaining are respected
- No improper advantage, including the payment of bribes.
- Packaging and waste are subject to recycling and safe disposal guidelines
- That all sourcing of materials and manufacturing processes are subject to sustainability and renewability rules

Brymec carry out initial assessments and, on agreeing terms of business, provide the criteria against which the company has been measured by way of regulating ongoing requirements.

Brymec then carry out periodic on-site audits to ensure that compliance is maintained.

Brymec will work with its suppliers to guide and advise them in maintaining and improving required levels of environmental standards.

The Brymec Sourcing Director has responsibility for this policy and will report to the management meetings on any issues arising.

A copy of the full Ethical trading initiative can be found at www.ethicaltrade.org.

Notes

Brymec

brymec.com

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