

Type JP603 Air and Dirt Separator Flanged

Specification

Micro Bubble Air and Dirt Separator consisting of carbon steel body with stainless steel diffuser screen.
RAL 9006 white aluminium paint finish.
Flanges drilled to BS4504 NP16.

Application

Stourflex air and dirt separators are designed to remove both air and dirt from circulating heating and chilled water systems.
Air is vented automatically from the top of the unit.
Dirt, sludge and solid particles are drained manually from the valve fitted on the base.

Maximum working temperature 95°C.
Maximum working pressure 10 Bar.
Maximum test pressure = 1.5 x working pressure.

For efficient air and dirt removal separators should be line size.

Filtration down to 11µm

Lagging

Stourflex are now able to offer a tailor made flexible lagging jacket to help reduce heat losses on LTHW systems and heat gains & condensation on CHW systems. Please ask for more information.



Part Number	N.B. (mm)	Body Diameter (mm)	Total Height with AAV & Drain Valve (mm)	Pipe Centre To Drain Valve (mm)	Installed Length Face to Face (mm)	Dry Weight (kg)	Volume (l)
JP603-50	50	169	668	343	420	12.71	8.8
JP603-65	65	169	668	343	420	14.30	8.8
JP603-80	80	220	773	368	500	22.43	18.3
JP603-100	100	220	773	368	504	24.67	18.3
JP603-125	125	324	993	478	635	46.47	56.7
JP603-150	150	324	993	478	635	47.25	56.7
JP603-200	200	400	1083	525	766	72	107
JP603-250	250	450	1263	635	860	108	162
JP603-300	300	500	1363	655	926	156	224

All lengths have a tolerance of up to +/- 5%

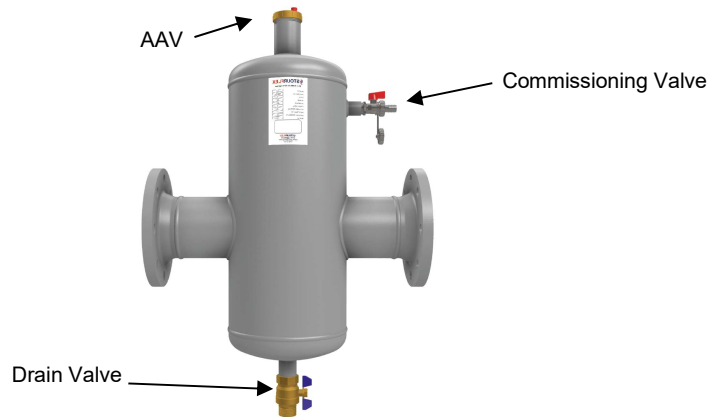
½" bsp brass automatic air vent, isolation and commissioning valves supplied as standard along with 1" bsp drain valve for 50mm to 200mm and 2" for 250mm and 300mm.

Please refer to installation instructions for the correct location, installation and operation of Stourflex Separators.

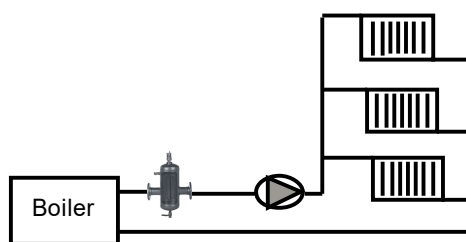
Weld and grooved ends, alternative flange drillings and materials available upon request.

Stourflex units are also available with floor and wall mounting kits, please see the JP600 for further information.

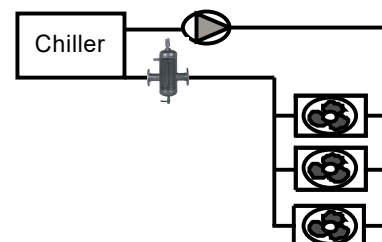
Installation, Operation and Maintenance Instructions For JP603 Air and Dirt Separators



- Selection** Stourflex offer a complete range of air and dirt separators. Check that the correct separator has been selected for the operating conditions that exist.
- Location** To enable efficient air and dirt removal the separator should be line size. Micro Bubbles are easily released from circulating water where the highest temperature and lowest pressure conditions occur in the system, for this reason the separators should normally be fitted where water is at the highest temperature and the lowest pressure available. The examples shown below are typical installation layouts, but other acceptable and efficient locations for the separator exist. When selecting the position for the separator please be aware that pressure also has a major effect on the release of micro bubbles. For temperatures normally found within heating systems a one meter drop in head pressure is equivalent to a rise in temperature of four degrees centigrade. Where lower temperatures are involved in cooling applications system pressure becomes the determining factor of the position of the separator. Stourflex JP603 Micro Bubble air and dirt separators should be installed in horizontal pipework, the direction of flow is optional.



Heating System



Cooling System

- Installation** Automatic air vent should be fitted to the top of the separator, commissioning valve on the side and drain valve on the base, as shown in the illustration at the top of this page. The commissioning valve is used to quickly remove air when filling the system. Flexible hose or fixed pipework should be installed to enable dirty water to be drained to a convenient safe place. **Please ensure the 'O' ring is installed between the AAV and the Separator top.**
- Maintenance** Automatic air vent should be checked periodically to ensure it is functioning correctly. To prevent sediment build up and maintain efficiency the separator should be flushed at regular intervals. Dirt sludge and solid particles can be removed by opening the drain valve on the base of the separator until the water runs clear.
WARNING To prevent scalding safe practice must be observed when venting hot water at pressure.