

Brymec Steel Welded Range

Fittings, flanges & tube

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Introducing the Brymec Steel Welded range

Brymec's high quality butt weld fittings, flanges and tube range will guarantee you a corrosion resistant, long lasting piping system. This range of extremely durable carbon steel fittings can withstand site handling and is established as one of the most robust, tried and tested piping systems for industrial installations. Our comprehensive range of fittings are available from 2 1/2" / 65mm up to 12" / 300mm, in stock and available for nationwide next day delivery.

Larger sizes are available upon request, Please call 03333 00 00 55.



Brymec Warranty

The typical service life of a properly installed and protected carbon steel pipe system would be expected to have a service life in excess of 20 years. This view assumes that:

- Proper installations of tubes are in accordance with the applicable standards or regulatory requirements
- Additives are adequately maintained and no aggressive corrosion inhibitors are passed through the tubes
- Service conditions are maintained throughout this period
- Any and all protective coatings are applied in accordance with the coating manufacturer's instructions
- Any breach of such coatings is made good before any corrosion can take place

However, we are unable to provide an actual warranty to cover the service life. This is primarily due to the fact that the working life of any pipework system depends upon the prevailing environmental conditions.

We work with supply partners with 20+ years of experience in the manufacture of tubular carbon steel products. Therefore, correctly installed and well maintained systems are still performing in applications after years of use. We are committed in supporting our customers, and our products.

For further information please call 0333 000 55 55 or visit Brymec.com.



Brymec Product Quality

Our carbon steel buttweld range has been carefully designed and selected to meet the highest quality standards. Products undergo stringent testing in compliance with our ISO 9001:2015 Quality Management System. All fittings are fully traceable and heat marked in line with current European standard specifications.



Specifications

Fittings Specifications

- Steel Fittings 2 1/2" – 6" – Specification EN10253 / BS1965
- Steel Fittings 8" – 12" – Specification SCH20 ASTM A234 WPB ASME B16.9

Tube Specifications

- Red heavy plain end steel tube, available in 3.2mt and 6.4mt lengths, from 2 1/2" to 6", manufactured to EN10255/EN10217-1 specification, with red oxide painted coating.
- Black self colour plain end steel tube, available in 3.0mt and 6.0mt lengths, from 8" to 12", manufactured to Schedule 20 Welded API 5L, Grade B specification, with clear protective varnish coating.

Flange Specifications

- Full traceability with material certification available on request
- All carbon steel flanges are dipped in a rust protective coating
- Manufactured to BS EN 1092-1 PN16

The Range



Carbon Steel Plain End Tube - Heavy Weight

Stock No.	Size Inch	Size mm	Description
50006	2 1/2"	65	Red Heavy Plain End Steel Tube 3.2mt EN10255/EN10217-1
50007	3"	80	Red Heavy Plain End Steel Tube 3.2mt EN10255/EN10217-1
50008	4"	100	Red Heavy Plain End Steel Tube 3.2mt EN10255/EN10217-1
50009	5"	125	Red Heavy Plain End Steel Tube 3.2mt EN10255/EN10217-1
50010	6"	150	Red Heavy Plain End Steel Tube 3.2mt EN10255/EN10217-1
50021**	2 1/2"	65	Red Heavy Plain End Steel Tube 6.5mt EN10255/EN10217-1
50022**	3"	80	Red Heavy Plain End Steel Tube 6.5mt EN10255/EN10217-1
50023**	4"	100	Red Heavy Plain End Steel Tube 6.5mt EN10255/EN10217-1
50024**	5"	125	Red Heavy Plain End Steel Tube 6.5mt EN10255/EN10217-1
50025**	6"	150	Red Heavy Plain End Steel Tube 6.5mt EN10255/EN10217-1
50012	8"	200	S/Colour Plain End Steel Tube 3.0mt SHED 20 API 5L GrB
50013	10"	250	S/Colour Plain End Steel Tube 3.0mt SHED 20 API 5L GrB
50014	12"	300	S/Colour Plain End Steel Tube 3.0mt SHED 20 API 5L GrB
50015**	8"	200	S/Colour Plain End Steel Tube 6.0mt SHED 20 API 5L GrB
50016**	10"	250	S/Colour Plain End Steel Tube 6.0mt SHED 20 API 5L GrB
50017**	12"	300	S/Colour Plain End Steel Tube 6.0mt SHED 20 API 5L GrB

** Due to more challenging logistics, additional lead times may apply



Steel Flange - Weld Neck Flange PN16 Type 111 (16/2)

Stock No.	Size Inch	Size mm	Description
50237	2 1/2"	65	PN16 Type 11 (16/2) Weld Neck Flange EN1092-1
50238	3"	80	PN16 Type 11 (16/2) Weld Neck Flange EN1092-1
50239	4"	100	PN16 Type 11 (16/2) Weld Neck Flange EN1092-1
50240	5"	125	PN16 Type 11 (16/2) Weld Neck Flange EN1092-1
50241	6"	150	PN16 Type 11 (16/2) Weld Neck Flange EN1092-1



Steel Flange - Slip on Plate PN16 Type 101 (16/3)

Stock No.	Size Inch	Size mm	Description
50223	2"	50	PN16 Type 01 (16/3) Weld Slip On Plate Flange EN1092-1
50224	2 1/2"	65	PN16 Type 01 (16/3) Weld Slip On Plate Flange EN1092-1
50225	3"	80	PN16 Type 01 (16/3) Weld Slip On Plate Flange EN1092-1
50226	4"	100	PN16 Type 01 (16/3) Weld Slip On Plate Flange EN1092-1
50227	5"	125	PN16 Type 01 (16/3) Weld Slip On Plate Flange EN1092-1
50228	6"	150	PN16 Type 01 (16/3) Weld Slip On Plate Flange EN1092-1
50229	8"	200	PN16 Type 01 (16/3) Weld Slip On Plate Flange EN1092-1
50230	10"	250	PN16 Type 01 (16/3) Weld Slip On Plate Flange EN1092-1
50231	12"	300	PN16 Type 01 (16/3) Weld Slip On Plate Flange EN1092-1



Steel Flange - Bossed Slip on Flange PN16 Type 112 (16/5)

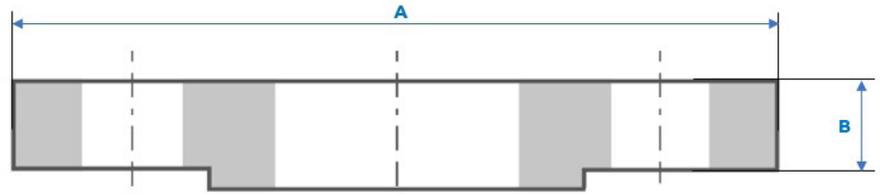
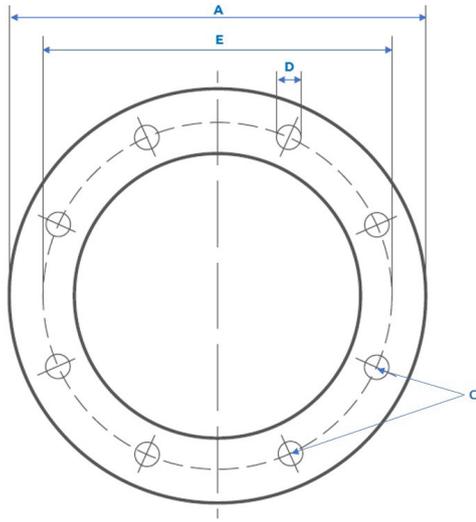
Stock No.	Size Inch	Size mm	Description
50261	2"	50	PN16 Type 112 (16/5) Bossed Slip On Flange EN1092-1
50262	2 1/2"	65	PN16 Type 112 (16/5) Bossed Slip On Flange EN1092-1
50263	3"	80	PN16 Type 112 (16/5) Bossed Slip On Flange EN1092-1
50264	4"	100	PN16 Type 112 (16/5) Bossed Slip On Flange EN1092-1
50265	5"	125	PN16 Type 112 (16/5) Bossed Slip On Flange EN1092-1
50266	6"	150	PN16 Type 112 (16/5) Bossed Slip On Flange EN1092-1
50267	8"	200	PN16 Type 112 (16/5) Bossed Slip On Flange EN1092-1
50268	10"	250	PN16 Type 112 (16/5) Bossed Slip On Flange EN1092-1
50269	12"	300	PN16 Type 112 (16/5) Bossed Slip On Flange EN1092-1



Steel Flange - Blanking Plate Flange PN16 Type 105 (16/8)

Stock No.	Size Inch	Size mm	Description
50249	2"	50	PN16 Type 05 (16/8) Blanking Plate Flange EN1092-1
50250	2 1/2"	65	PN16 Type 05 (16/8) Blanking Plate Flange EN1092-1
50251	3"	80	PN16 Type 05 (16/8) Blanking Plate Flange EN1092-1
50252	4"	100	PN16 Type 05 (16/8) Blanking Plate Flange EN1092-1
50253	5"	125	PN16 Type 05 (16/8) Blanking Plate Flange EN1092-1
50254	6"	150	PN16 Type 05 (16/8) Blanking Plate Flange EN1092-1
50255	8"	200	PN16 Type 05 (16/8) Blanking Plate Flange EN1092-1
50256	10"	250	PN16 Type 05 (16/8) Blanking Plate Flange EN1092-1
50257	12"	300	PN16 Type 05 (16/8) Blanking Plate Flange EN1092-1

Flange Sizing Table



Nominal Bore Inch	Nominal Bore mm	Pressure Rating	Flange Dia mm (A)	Thickness (B)	Length & Dia of Bolts	No of Holes (C)	Dia of Holes mm (D)	PCD mm (E)
2"	DN50	PN6	140	14	M12 x 55	4	14	110
		PN10	165	18	M16 x 60	4	18	125
		PN16	165	18	M16 x 60	4	18	125
2 1/2"	DN65	PN6	160	14	M12 x 55	4	14	130
		PN10	185	18	M16 x 60	4	18	145
		PN16	185	18	M16 x 60	4	18	145
3"	DN80	PN6	190	16	M16 x 60	8	18	150
		PN10	200	20	M16 x 65	8	18	160
		PN16	200	20	M16 x 65	8	18	160
4"	DN100	PN6	210	16	M16 x 60	8	18	170
		PN10	220	20	M16 x 70	8	18	180
		PN16	220	20	M16 x 70	8	18	180
5"	DN125	PN6	240	18	M16 x 60	8	18	200
		PN10	250	22	M16 x 70	8	18	210
		PN16	250	22	M16 x 70	8	18	210
6"	DN150	PN6	26	18	M16 x 60	8	18	225
		PN10	285	22	M20 x 70	8	22	240
		PN16	285	22	M20 x 70	8	22	240
8"	DN200	PN6	320	20	M16 x 70	8	18	280
		PN10	340	24	M20 x 90	8	22	295
		PN16	340	24	M20 x 90	12	22	295
10"	DN250	PN6	375	22	M16 x 70	12	18	335
		PN10	395	26	M20 x 90	12	22	350
		PN16	405	26	M24 x 90	12	26	355
12"	DN300	PN6	440	22	M20 x 70	12	22	395
		PN10	445	26	M20 x 90	12	22	400
		PN16	460	28	M24 x 90	12	26	410



IBC Ring Gaskets PN16

Stock No.	Size Inch	Size mm	Description
38785	2"	50	IBC Ring Gasket - suits PN16 Flange WRAS & BS 7531
38786	2 1/2"	65	IBC Ring Gasket - suits PN16 Flange WRAS & BS 7531
38787	3"	80	IBC Ring Gasket - suits PN16 Flange WRAS & BS 7531
38788	4"	100	IBC Ring Gasket - suits PN16 Flange WRAS & BS 7531
38790	5"	125	IBC Ring Gasket - suits PN16 Flange WRAS & BS 7531
38789	6"	150	IBC Ring Gasket - suits PN16 Flange WRAS & BS 7531
38730	8"	200	IBC Ring Gasket - suits PN16 Flange WRAS & BS 7531
38731	10"	250	IBC Ring Gasket - suits PN16 Flange WRAS & BS 7531
38732	12"	300	IBC Ring Gasket - suits PN16 Flange WRAS & BS 7531

Gasket Specifications

Our flange gaskets are I.B.C (Inner Bolt Circle) style gaskets, otherwise known as ring-type or raised-faced, and sit inside the ring of bolts which fasten the pipe flanges.

Specification:

- Designed to BS EN 1514-1:1997 standard
- Material is asbestos free, to BS7531 standard. Novus 30
- WRAS approved
- Thickness 1.5mm,
- Pressure rated PN16
- Max Temperature 200°C
- Max Pressure 40 Bar
- Density 2.0g/cc
- Tensile Strength 12Mpa - ASTM F152
- Compression 9% - ASTM F36

We recommend the following best practices to ensure correct gasket fitting:

- Check the gasket is in good condition
- Clean the flange faces and remove any dirt on the studs / bolts /nuts
- Do not use jointing compounds in assembly
- Lubricate the threads and the nut face only, NOT the flange or gasket faces
- Before assembly ensure that the nuts run freely on the threads
- Carefully fit the gasket taking care not to damage the gasket surface
- Tighten the bolts in the recommended sequence (e.g. diametrically opposite) to about half load
- Check visually that the flanges are uniformly loading the gasket
- Tighten to the recommended torque for the flange system
- After 24 hours of operation, or one process cycle, re-tighten to the correct torque (the gasket will have relaxed)
- If the flange has not been in service and is unlikely to be so in the short term, then still re-tighten

Steel Welded Product Range Tables



Weld 90 Long Radius Bend Heavy Weight

Stock No.	Size Inch	Size mm	Description
50032	2 1/2"	65	Weld 90 Long Radius Bend Heavy Weight EN10253 / BS1965
50033	3"	80	Weld 90 Long Radius Bend Heavy Weight EN10253 / BS1965
50034	4"	100	Weld 90 Long Radius Bend Heavy Weight EN10253 / BS1965
50035	5"	125	Weld 90 Long Radius Bend Heavy Weight EN10253 / BS1965
50036	6"	150	Weld 90 Long Radius Bend Heavy Weight EN10253 / BS1965
50037	8"	200	Weld 90 Elbow Long Radius SCH20 ASTM A234 WPB, ASME B16.9
50038	10"	250	Weld 90 Elbow Long Radius SCH20 ASTM A234 WPB, ASME B16.9
50039	12"	300	Weld 90 Elbow Long Radius SCH20 ASTM A234 WPB, ASME B16.9



Weld 45 Elbow Long Radius Heavy Weight

Stock No.	Size Inch	Size mm	Description
50045	2 1/2"	65	Weld 45 Elbow Long Radius Heavy Weight EN10253 / BS1965
50046	3"	80	Weld 45 Elbow Long Radius Heavy Weight EN10253 / BS1965
50047	4"	100	Weld 45 Elbow Long Radius Heavy Weight EN10253 / BS1965
50053	5"	125	Weld 45 Elbow Long Radius Heavy Weight EN10253 / BS1965
50049	6"	150	Weld 45 Elbow Long Radius Heavy Weight EN10253 / BS1965
50050	8"	200	Weld 45 Elbow Long Radius SCH20 ASTM A234 WPB ASME B16.9
50051	10"	250	Weld 45 Elbow Long Radius SCH20 ASTM A234 WPB ASME B16.9
50052	12"	300	Weld 45 Elbow Long Radius SCH20 ASTM A234 WPB ASME B16.9



Weld 90 Elbow Heavy Weight

Stock No.	Size Inch	Size mm	Description
50060	2 1/2"	65	Weld 90 Elbow Heavy Weight EN10253 / BS1965
50061	3"	80	Weld 90 Elbow Heavy Weight EN10253 / BS1965
50062	4"	100	Weld 90 Elbow Heavy Weight EN10253 / BS1965
50063	5"	125	Weld 90 Elbow Heavy Weight EN10253 / BS1965
50064	6"	150	Weld 90 Elbow Heavy Weight EN10253 / BS1965
50065	8"	200	Weld 90 Elbow SCH20 ASTM A234 WPB, ASME B16.9
50066	10"	250	Weld 90 Elbow SCH20 ASTM A234 WPB, ASME B16.9
50067	12"	300	Weld 90 Elbow SCH20 ASTM A234 WPB, ASME B16.9



Weld Concentric Reducer Heavy Weight

Stock No.	Size Inch	Size mm	Description
50068	2 1/2 x 1 1/4"	65 x 32	Weld Concentric Reducer Heavy Weight EN10253 / BS1965
50069	2 1/2 x 1 1/2"	65 x 40	Weld Concentric Reducer Heavy Weight EN10253 / BS1965
50070	2 1/2 x 2"	65 x 50	Weld Concentric Reducer Heavy Weight EN10253 / BS1965
50074	3 x 2"	80 x 50	Weld Concentric Reducer Heavy Weight EN10253 / BS1965
50075	3 x 2 1/2"	80 x 65	Weld Concentric Reducer Heavy Weight EN10253 / BS1965
50079	4 x 2"	100 x 50	Weld Concentric Reducer Heavy Weight EN10253 / BS1965
50080	4 x 2 1/2"	100 x 65	Weld Concentric Reducer Heavy Weight EN10253 / BS1965
50081	4 x 3"	100 x 80	Weld Concentric Reducer Heavy Weight EN10253 / BS1965
50083	5 x 2 1/2"	125 x 65	Weld Concentric Reducer Heavy Weight EN10253 / BS1965
50084	5 x 3"	125 x 80	Weld Concentric Reducer Heavy Weight EN10253 / BS1965
50085	5 x 4"	125 x 100	Weld Concentric Reducer Heavy Weight EN10253 / BS1965
50086	6 x 2"	150 x 50	Weld Concentric Reducer Heavy Weight EN10253 / BS1965

Stock No.	Size Inch	Size mm	Description
50087	6 x 2 1/2"	150 x 65	Weld Concentric Reducer Heavy Weight EN10253 / BS1965
50088	6 x 3"	150 x 80	Weld Concentric Reducer Heavy Weight EN10253 / BS1965
50089	6 x 4"	150 x 100	Weld Concentric Reducer Heavy Weight EN10253 / BS1965
50090	6 x 5"	150 x 125	Weld Concentric Reducer Heavy Weight EN10253 / BS1965
50091	8 x 6"	200 x 150	Weld Concentric Reducer Heavy Weight EN10253 / BS1965



Weld Eccentric Reducer Heavy Weight

Stock No.	Size Inch	Size mm	Description
50115	2 1/2" x 1 1/4"	65 x 32	Weld Eccentric Reducer Heavy Weight EN10253 / BS1965
50116	2 1/2" x 1 1/2"	65 x 40	Weld Eccentric Reducer Heavy Weight EN10253 / BS1965
50093	2 1/2" x 2"	65 x 50	Weld Eccentric Reducer Heavy Weight EN10253 / BS1965
50120	3 x 1 1/2"	80 x 40	Weld Eccentric Reducer Heavy Weight EN10253 / BS1965
50094	3" x 2"	80 x 50	Weld Eccentric Reducer Heavy Weight EN10253 / BS1965
50095	3" x 2 1/2"	80 x 65	Weld Eccentric Reducer Heavy Weight EN10253 / BS1965
50096	4" x 2"	100 x 50	Weld Eccentric Reducer Heavy Weight EN10253 / BS1965
50097	4" x 2 1/2"	100 x 65	Weld Eccentric Reducer Heavy Weight EN10253 / BS1965
50098	4" x 3"	100 x 80	Weld Eccentric Reducer Heavy Weight EN10253 / BS1965
50131	5 x 3"	125 x 80	Weld Eccentric Reducer Heavy Weight EN10253 / BS1965
50132	5 x 4"	125 x 100	Weld Eccentric Reducer Heavy Weight EN10253 / BS1965
50099	6" x 3"	150 x 80	Weld Eccentric Reducer Heavy Weight EN10253 / BS1965
50100	6" x 4"	150 x 100	Weld Eccentric Reducer Heavy Weight EN10253 / BS1965
50101	6" x 5"	150 x 125	Weld Eccentric Reducer Heavy Weight EN10253 / BS1965
50102	8" x 6"	200 x 150	Weld Eccentric Reducer Heavy Weight EN10253 / BS1965



Weld Equal Tee Heavy Weight

Stock No.	Size Inch	Size mm	Description
50151	2 1/2"	65	Weld Equal Tee Heavy Weight EN10253 / BS1965
50159	3"	80	Weld Equal Tee Heavy Weight EN10253 / BS1965
50153	4"	100	Weld Equal Tee Heavy Weight EN10253 / BS1965
50154	5"	125	Weld Equal Tee Heavy Weight EN10253 / BS1965
50155	6"	150	Weld Equal Tee Heavy Weight EN10253 / BS1965
50156	8"	200	Weld Equal Tee SCH20 ASTM A234 WPB ASME B16.9
50157	10"	250	Weld Equal Tee SCH20 ASTM A234 WPB ASME B16.9
50158	12"	300	Weld Equal Tee SCH20 ASTM A234 WPB ASME B16.9



Weld Reducing Branch Tee Heavy Weight

Stock No.	Size Inch	Size mm	Description
50177	2 1/2 x 2"	65 x 50	Weld Reducing Branch Tee Heavy Weight EN10253 / BS1965
50181	3 x 2"	80 x 50	Weld Reducing Branch Tee Heavy Weight EN10253 / BS1965
50182	3 x 2 1/2"	80 x 65	Weld Reducing Branch Tee Heavy Weight EN10253 / BS1965
50185	4 x 3"	100 x 80	Weld Reducing Branch Tee Heavy Weight EN10253 / BS1965
50187	6 x 4"	150 x 100	Weld Reducing Branch Tee Heavy Weight EN10253 / BS1965



Weld on Shoe Branch Bend Heavy Weight

Stock No.	Size Inch	Size mm	Description
50194	1 1/4"	32	Weld on Shoe Branch Bend Heavy Weight - on 2 1/2" tube
50195	1 1/2"	65	Weld on Shoe Branch Bend Heavy Weight - on 2 1/2" tube
50196	2"	50	Weld on Shoe Branch Bend Heavy Weight - on 2 1/2" tube
50197	2 1/2"	65	Weld on Shoe Branch Bend Heavy Weight - on 2 1/2" tube
50198	2"	50	Weld on Shoe Branch Bend Heavy Weight - on 4" tube
50199	3"	80	Weld on Shoe Branch Bend Heavy Weight - on 4" tube
50200	3"	80	Weld on Shoe Branch Bend Heavy Weight - on 6" tube
50201	4"	100	Weld on Shoe Branch Bend Heavy Weight - on 6" tube
50202	6"	150	Weld on Shoe Branch Bend Heavy Weight - on 6" tube
50203	2 1/2"	65	Weld on Shoe Branch Bend Heavy Weight - on 4" tube
50204	2"	50	Weld on Shoe Branch Bend Heavy Weight - on 6" tube
50205	2 1/2"	65	Weld on Shoe Branch Bend Heavy Weight - on 6" tube

Terms of business

1. BACKGROUND

- 1.1 These Terms apply to the Contract between Brymec and the Customer for the sale of Brymec Products. Any other terms, whether implied by custom or practice, or which the Customer may seek to include, are specifically excluded.
- 1.2 Capitalised words (such as 'Contract'), have a specific meaning which is set out in 10 below.

2. CONTRACT TO BUY PRODUCTS

- 2.1 The Products are described on Brymec's website and in its catalogue. Specifications for Products are subject to change, in which case, Brymec will endeavour to supply an equivalent or suitable alternative.
- 2.2 When the Customer wishes to place an order for Products, it will provide a purchase order to Brymec. If Brymec accepts such order, it will issue an Order Acceptance to the Customer, at which point the Contract shall come into existence.
- 2.3 The Customer is responsible for ensuring that the details in the Order Acceptance are complete and accurate.

3. DELIVERY

- 3.1 Each delivery of the Products will be accompanied by a delivery note that shows the date of the Order Acceptance, the relevant Brymec reference number, and the type and quantity of the Products.
- 3.2 Brymec shall deliver the Products to the Delivery Location at any time after Brymec notifies the Customer that the Products are ready.
- 3.3 Delivery is completed on the completion of unloading of the Products at the Delivery Location (and, if applicable, Signed For.)
- 3.4 Customer must notify any issues of non-delivery, discrepancy or damage to Brymec within 2 business days of Delivery (see further 4.2 below).
- 3.5 Any dates quoted for delivery are approximate only, and the time of delivery is not of the essence. Brymec shall use all reasonable commercial efforts to meet any specific delivery dates. However, Brymec will not be liable for any delay in delivery of the Products.
- 3.6 If Brymec fails or is unable to deliver the Products for any reason (except for an Unforeseen Event), its liability shall be limited to the costs and expenses incurred by the Customer in obtaining replacement Products of similar description and quality in the cheapest market available, less the price of the Products. Brymec shall have no liability for any failure to deliver the Products to the extent that such failure is caused by an Unforeseen Event, or the Customer's failure to provide Brymec with adequate delivery instructions or any other instructions that are relevant to the supply of the Products.
- 3.7 Brymec may deliver the Products by instalments, which shall be invoiced and paid for separately. Any delay in delivery or defect in an instalment shall not entitle the Customer to cancel any other instalment.

4. QUALITY

- 4.1 Brymec warrants that, on delivery, the Products shall conform in all material respects with their description and any applicable Specification. For products sold by weight, or in the manufacturer's packaging, Brymec may supply quantities of up to 5% more or less than the amount ordered.
- 4.2 Subject to 4.3 and 4.4 below, if i) the Customer gives notice in writing to Brymec within 2 business days of delivery that the Products do not

comply with the Specification, and ii) Brymec is given a reasonable opportunity to examine such Products, and iii) the Customer returns such Products to Brymec's place of business at the Customer's cost, Brymec shall, at its option, replace the defective Products or refund the price of the defective Products in full.

- 4.3 Brymec shall not be liable for the Products' failure to comply with the warranty set out in clause 4.1 if: i) the Customer makes any further use of such Products after giving notice under 4.2 above; ii) the defect arises because the Customer failed to follow good trade practice or instructions as to the storage, commissioning, installation or use of the Products; or iii) the Customer alters or attempts to repair such Products.
- 4.4 Brymec may accept Product returned to it no later than 10 business days after the date of Delivery for credit or exchange, provided that the correct delivery details are provided. In this case, Brymec may make a charge for handling and restocking equal to 25% of the price of the returned Products.
- 4.5 Non-stock Products purchased by Brymec at the Customer's request are non-returnable and non-refundable.
- 4.6 Other than as set out above, Brymec shall have no liability to the Customer in respect of the Products' failure to comply with the warranty set out in clause 4.1.

5. TITLE AND RISK

- 5.1 The risk in the Products shall pass to the Customer on completion of delivery.
- 5.2 Title to the Products shall not pass to the Customer until the earlier of: i) Brymec receives payment in full for the Products; and ii) the Customer resells the Products, in which case title to the Products shall pass to the Customer at the time specified in 5.4 below.
- 5.3 Until title to the Products has passed to the Customer, the Customer shall store the Products separately from all other products held by the Customer so that they remain readily identifiable as Brymec's property, maintain the Products in satisfactory condition, and keep them insured against all risks for their full price from the date of delivery.
- 5.4 The Customer may use or resell the Products before Brymec receives payment for the Products, in which case it does so as principal and not as Brymec's agent, and title to the Products shall pass from Brymec to the Customer immediately before the time at which such reuse or resale by the Customer occurs.

6. PRICE AND PAYMENT

- 6.1 The price of the Products shall be the price set out in the Order Acceptance issued by Brymec. Brymec may, by giving notice to the Customer at any time up to delivery, increase the price of the Products to reflect any increase in the cost of the Products that is due to i) any factor beyond Brymec's control (including foreign exchange fluctuations, increases in taxes and duties, and increases in labour, materials and other manufacturing costs), or ii) any request by the Customer to change the delivery date(s), quantities or types of Products ordered, or the Specification.
- 6.2 The price of the Products excludes amounts in respect of value added tax (VAT), which the Customer shall additionally be liable to pay.
- 6.3 Unless otherwise stated on the Order Acceptance, Brymec shall be responsible for the cost of insurance and transport of the Products to the Delivery Location.

6.4 Brymec may invoice the Customer for the Products on or at any time after the Products have been despatched.

6.5 Unless otherwise stated in the Order Acceptance, the Customer shall pay the invoice in full and in cleared funds by the end of the month following the month the invoice was dated to the bank account nominated by Brymec. Time for payment is of the essence.

6.6 The Customer must raise any invoice queries with Brymec by email to creditcontrol@brymec.com within 28 days of the invoice date. Brymec will endeavour to respond within 2 business days and to propose a resolution to the Customer within 3 working days. The Customer must communicate any non-acceptance of such resolution to Brymec within 3 business days, failing which the relevant invoice remains payable according to these Terms.

6.7 If the Customer fails to make any payment due to Brymec under the Contract by the due date for payment, then Brymec shall be entitled to charge interest on the overdue amount at the rate of 4.0% per annum above the base rate from time to time of the Bank of England. Such interest shall accrue on a daily basis from the due date until actual payment of the overdue amount, whether before or after judgment. The Customer shall pay the interest together with the overdue amount.

6.8 The Customer shall pay all amounts due under the Contract in full without any set-off, counterclaim or deduction. Brymec may set off any amount owing to it by the Customer against any amount payable by Brymec to the Customer.

7. LIMITATION OF LIABILITY AND INSURANCE

7.1 Nothing in these Terms shall limit or exclude Brymec's liability for: (i) death or personal injury caused by its negligence; ii) fraud or fraudulent misrepresentation; iii) breach of the terms implied by section 12 of the Sale of Goods Act 1979; or defective products under the Consumer Protection Act 1987.

7.2 Subject to 7.1 above, Brymec shall under no circumstances whatsoever be liable to the Customer, whether in contract, tort (including negligence), breach of statutory duty, or otherwise, for any loss of profit, or any indirect or consequential loss arising under or in connection with the Contract; and

7.3 Brymec has obtained insurance cover in respect of its own legal liability for individual claims not exceeding £1,000,000 per claim. Therefore Brymec's total liability to the Customer in respect of all other losses arising under or in connection with the Contract, whether in contract, tort (including negligence), breach of statutory duty, or otherwise, shall in no circumstances exceed £1,000,000, and the Customer is responsible for making its own arrangements for the insurance of any excess loss.

8. UNFORESEEN EVENTS

8.1 Neither party shall be in breach of this Contract nor liable for delay in performing, or failure to perform, any of its obligations under this Contract if such delay or failure results from an Unforeseen Event. If the period of delay or non-performance continues for three months, the party not affected may terminate this Contract by giving one month's written notice to the affected party.

9. GENERAL

9.1 Assignment. The Customer may not assign, transfer, mortgage, charge, subcontract or deal in any other manner with any or all of its rights or obligations under the Contract without Brymec's prior written consent.

9.2 Confidentiality. Each party undertakes that it shall not at any time during this agreement, and for a period of 5 years after termination of this agreement, disclose to any person any confidential information concerning the business, affairs, customers, clients or suppliers of the other party, except as permitted by this paragraph. Each party may disclose the other party's confidential information: (i) to its employees, officers, representatives or advisers who need to know such information for the purposes of carrying out its obligations under or in connection with the Contract; and (ii) as may be required by law. No party shall use any other party's confidential information for any purpose other than to exercise its rights and perform its obligations under or in connection with this agreement.

9.3 Entire agreement. This Contract constitutes the entire agreement between the parties and supersedes and extinguishes all previous agreements and understandings between them, whether written or oral, relating to its subject matter. Each party agrees that it shall have no remedies in respect of any statement, representation, assurance or warranty (whether made innocently or negligently) that is not set out in this agreement.

9.4 Variation. No variation of this Contract shall be effective unless it is in writing and signed by the parties (or their authorised representatives).

9.5 Third party rights. No one other than a party to this Contract shall have any right to enforce any of its terms.

9.6 Law and jurisdiction. The Contract, and any dispute or claim arising out of or in connection with it shall be governed by and construed in accordance with the law of England and Wales. Each party agrees that the courts of England and Wales shall have exclusive jurisdiction to settle any dispute or claim arising out of or in connection with this Contract.

10. DEFINITIONS:

10.1 **Brymec:** Brymec Limited, whose registered office is at Unit C, Redlands, Coulsdon, Surrey, CR5 2HT.

10.2 **Terms:** the terms set out in this document.

10.3 **Contract:** the contract between Brymec and the Customer for the sale and purchase of the Products in accordance with these Terms.

10.4 **Customer:** the business or person who purchases the Products from Brymec.

10.5 **Delivery Location:** the location for delivery of the Products set out in the Order Acceptance, or such other location as the parties may agree.

10.6 **Order Acceptance:** a form issued by Brymec in response to a Customer's order for Products, specifying Product details, quantities, prices and costs of transportation.

10.7 **Products:** the products (or any part of them) set out in the Order Acceptance.

10.8 **Signed For:** a Customer requirement stated in the Order Acceptance that a delivery of Product must be signed for at the Delivery Location.

10.9 **Specification:** any specification for the Products set out on Brymec's website or in its catalogue.

10.10 **Unforeseen Event:** an event or circumstance beyond a party's reasonable control.

Quality Policy

Brymec Ltd (the 'Organisation') aims to provide defect free products and services to its customer on time and within budget.

The Organisation operates a Quality Management System that has gained BS EN ISO 9001 : 2015 certification, including aspects specific to the stockholding and supply of mechanical, plumbing and air conditioning products and services.

This gives us a platform to guarantee a structured approach to our continuous improvement cycle, and ensure we continue to meet and exceed the following key goals:

- Excellence of service to our customers, delivering on site, in full, on time; in the relentless pursuit of total customer satisfaction.
- Offering quality products and systems. We work with worldwide manufacturing plants (in line with our social and ethical policy) to source the best products for the UK market. We ensure that the products are fit for purpose and comply with the relevant approvals and standards. We also research and develop innovative solutions which will add value to our customers, developers and end users
- To motivate, engage and continuously develop our team by providing training, coaching, knowledge sharing and investment to ensure their absolute competence.
- To continue to invest in technology, working to understand customers' needs and streamline their buying processes to maximise efficiencies via modern technology.

This quality policy is endorsed and regularly reviewed by our Senior Management Team, and its scope is communicated to all Brymec employees via our website and other appropriate methods.

Our vision is to become an essential and indispensable supplier to the Building Services Contractor by providing excellence of service, quality products and continually investing in technology.

In order to achieve our vision, we ensure Brymec is an organisation where people love to work, upholding our core values of excellence, courage and collaboration to actively engage our team in contributing towards providing the highest level of customer satisfaction.

Luke Reiner

Managing Director

Ethical Global Procurement Policy

ETHICAL POLICY - SOURCING

At Brymec we recognise the importance of credibility, integrity and trustworthiness in our success as a business. We are committed to upholding high ethical standards in all our operations, everywhere in the world. We believe in the principles of honesty, fairness, and respect for individual and community freedoms. The ethics of our UK operations are demonstrated through responsible:

- Business processes
- Corporate governance
- Custom and practice
- Quality management
- Safe working practices
- Corporate social responsibility
- Facility management
- Equality and diversity
- Anti-bribery and corruption
- Employee care

The Ethical Trading Initiative Code forms the basis of this policy

Additionally, as we expand our network of suppliers to source products globally, it is increasingly necessary to ensure that the organisations that we undertake business with also meet our expectations of standards of supply.

As a minimum Brymec Ltd expects its supply partners to comply with all local laws and regulations and to respect internationally recognised human and labour rights as well as international initiatives for climate change.

In particular we require that suppliers ensure:

- Working hours and remuneration are reasonable and meet the required local wage and working time laws
- Working conditions are safe and hygienic
- No discrimination is practised
- Employment is freely chosen
- Children are not employed, and local minimum age rules are in place
- Freedom of Association and the right to collective bargaining are respected
- No improper advantage, including the payment of bribes.
- Packaging and waste are subject to recycling and safe disposal guidelines
- That all sourcing of materials and manufacturing processes are subject to sustainability and renewability rules

Brymec carry out initial assessments and, on agreeing terms of business, provide the criteria against which the company has been measured by way of regulating ongoing requirements.

Brymec then carry out periodic on-site audits to ensure that compliance is maintained.

Brymec will work with its suppliers to guide and advise them in maintaining and improving required levels of environmental standards.

The Brymec Sourcing Director has responsibility for this policy and will report to the management meetings on any issues arising.

A copy of the full Ethical trading initiative can be found at www.ethicaltrade.org.

